



Reliable

Special sealing concept prevents diffusion

Cost effective

Maximum tank utilization

User friendly

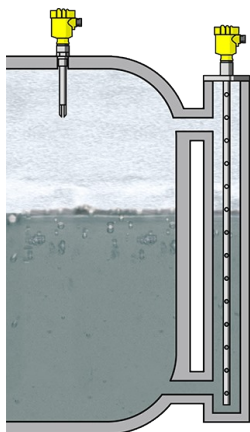
Minimal maintenance costs

Ammonia tank

Level measurement and point level detection in the ammonia tank

The diffusion behaviour of ammonia is extreme, which means it can eventually pass through any conventional process fitting or elastomer seal. To avoid any long term leaks and unwanted outages, gas-tight process sealing and special safety configurations are therefore mandatory, which considerably restricts the choice of instrumentation. The high risk potential and tough environmental restrictions also make reliable control of the level absolutely necessary when handling ammonia.

[More details](#)



VEGAFLEX 81

Level measurement with guided radar in the ammonia tank

- Measurement is unaffected by the ammonia atmosphere
- Protection against ammonia diffusion using special sensor sealing concept
- Precise measurement data enables high process reliability

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VEGASWING 63

Vibrating level switch for overflow protection in the ammonia tank

- Absolutely diffusion-tight fully welded structure
- Simple setup without calibration
- Function test during operation reduces maintenance costs and increases process availability

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VEGAFLEX 81

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Measuring range - Distance
75 m

Process temperature
-60 ... 200 °C

Process pressure
-1 ... 40 bar

Accuracy
± 2 mm

Version

Basic version for exchangeable cable \varnothing 2; \varnothing 4 mm
 Basic version for exchangeable rod \varnothing 8 mm
 Basic version for exchangeable rod \varnothing 12 mm
 Coax version \varnothing 21.3 mm for ammonia application
 Coax version \varnothing 21.3 mm with single hole
 Coax version \varnothing 21.3 mm with multiple hole
 Coax version \varnothing 42.2 mm with multiple hole
 Exchangeable rod \varnothing 8 mm
 Exchangeable rod \varnothing 12 mm
 Exchangeable cable \varnothing 2 mm with gravity weight
 Exchangeable cable \varnothing 4 mm with gravity weight
 Exchangeable cable \varnothing 2 mm with centering weight
 Exchangeable cable \varnothing 4 mm with centering weight
 Exchangeable cable \varnothing 4 mm without weight
 exchangeable, PFA-coated cable \varnothing 4 mm with non-coated centering weight

Materials, wetted parts

PFA
 316L
 Alloy C22 (2.4602)
 Alloy 400 (2.4360)
 Alloy C276 (2.4819)
 Duplex (1.4462)
 304L

Threaded connection
 $\geq G\frac{3}{4}$, $\geq \frac{3}{4}$ NPT

Flange connection
 $\geq DN25$, $\geq 1"$

Seal material

EPDM
 FKM
 FFKM
 Silicone FEP coated
 Borosilicate glass

Housing material

Plastic
 Aluminium
 Stainless steel (precision casting)
 Stainless steel (electropolished)

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Process temperature
-50 ... 250 °C

Process pressure
-1 ... 64 bar

Version

Standard
 Hygienic applications
 with gas-tight leadthrough
 with tube extension
 with temperature adapter

Materials, wetted parts

PFA
 316L
 Alloy C22 (2.4602)
 Alloy 400 (2.4360)
 ECTFE
 Enamel

Threaded connection
 $\geq G\frac{3}{4}$, $\geq \frac{3}{4}$ NPT

Flange connection
 $\geq DN25$, $\geq 1"$

Hygienic fittings

Clamp $\geq 1"$ - DIN32676, ISO2852
 Slotted nut $\geq 1\frac{1}{2}"$, $\geq DN40$ - DIN 11851
 Varivent $\geq DN25$
 hygienic fitting F40 with compression nut
 SMS 1145 DN51
 SMS DN38
 Hygienic fittings $\geq DN25$ - DIN11864-1-A
 Hygienic flange connection DIN11864-2-A;
 DN60(ISO) \varnothing 60,3
 SMS socket piece DN38 PN6

Seal material
no media contact

Housing material

Plastic
 Aluminium
 Stainless steel (precision casting)
 Stainless steel (electropolished)

Protection rating

IP66/IP67
 IP66/IP68 (1 bar)
 IP65