

## Lime supplier controls clinker level with VEGAPULS 69

Lime plays a larger role in our lives than one might assume. The mineral can be found in many everyday products from glass to sugar and in the production of commonly-used materials, including metals and plastics. Good thing there are companies like Lhoist North America to provide us with lime and other minerals we depend on.

Part of the Lhoist Group, **Lhoist North America is a major supplier of lime**, limestone, and clay products for industrial use in power plants, paper mills, chemical plants, steel mills, metals mines and more across the United States and Canada. Included among these is a site in Alabama that produces lime and other construction materials. It is there in Alabama, in vessels designed to cool hot material, where one can find the **VEGAPULS 69 through-air radar** delivering consistent and accurate level measurements in challenging process conditions.



## Application overview: clinker cooler

The **clinker cooler is an important application** in cementitious materials production. At the Lhoist facility, limestone is heated inside a rotary kiln at temperatures exceeding 2,000° F. This hot, fused material is called clinker, and it transports out of the kiln to a cooler. Clinker must be cooled with a continuous stream of air before it can be stored.

Level measurement inside the cooler is important for maintaining process efficiency and for protecting against overflow conditions. Due to the harsh environment inside the cooler, mining professionals turn to **radiometric instruments for level measurement** in this application. While they deliver reliable measurements, radiometric detectors present their own challenges.

The clinker coolers on the Lhoist site present a few extraordinary challenges that require an extraordinary radar level sensor. One of those challenges is mounting. Attached to each cooler is a four-foot standpipe on which the sensor is mounted to avoid the vessel's extreme heat. The pipe creates a narrow path to the clinker, and this path is too narrow for most bulk solids radar sensors, as the radar beam contacts pipe walls and creates excessive noise in the measurement. Additionally, the pipe is mounted at an extreme angle aimed at the cooler's opposite wall near the bottom.

## VEGAPULS 69: an innovative solution

Under the advice of VEGA advisors and **local representative BBP Sales**, Lhoist commissioned a VEGAPULS 69 with a 4" process connection for installation on each clinker cooler standpipe. A non-contact radar sensor for bulk solids level measurement, the VEGAPULS 69 operates with a transmission frequency of 80 GHz. This high frequency radar sensor emits a beam narrow enough to travel the pipe's narrow path without contacting its walls and creating excessive signal noise. Beam angles vary by antenna size; in this case the radar sensor emitted a 4° beam.

All parties involved - Lhoist, BBP, and VEGA Americas - had heard of through-air radar sensors melting due to the extreme heat. To avoid such a horror show and maintain level measurement in the clinkers, air purges were included to keep hot air away from the sensors. Since installing them the sensors have been working reliably. Users receive an unobstructed signal with no false echoes and measure product up to about three feet from the sensor.

Lhoist's clinker coolers presented extraordinary challenges that could only be overcome with an equally extraordinary radar level sensor. With the help of their partners at BBP Sales and VEGA Americas, the lime and limestone supplier found everything it needed in the VEGAPULS 69.

## Watch this for more info on the superior focus of the VEGAPULS 69