



Reliable

Reliable measurement of volatile substances

Cost effective

Simple and maintenance-free operation

User friendly

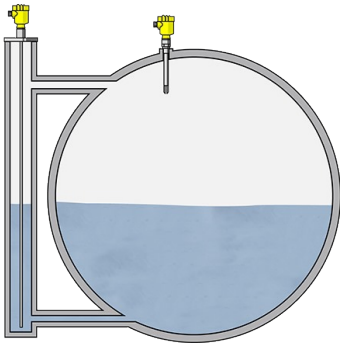
Simple bypass installation

Ammonia separator

Level measurement and point level detection in the ammonia separator

In the ammonia separator, the reaction gas mixture (ammonia, hydrogen, nitrogen, traces of methane) is cooled to the boiling point of ammonia (-33 °C). This condenses the ammonia gas. A bypass tube is typically used for measuring the level of the condensed ammonia. In addition, a limit switch is also installed directly in the vessel as a redundant measurement.

[More details](#)



VEGAFLEX 81

Level measurement with guided radar in the separator

- Protection against diffusion by ammonia by means of a special sealing concept integrated in the sensor
- Shortenable sensors enable individual adaptation
- Precise measurement data despite condensate
- Available for up to SIL2

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VEGASWING 63

Vibrating level switch as overfill protection in the separator

- Optimal protection thanks to "Second Line of Defense"
- Simple setup without calibration
- Precise, reliable function through product-independent switching point

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PRO

VEGAFLEX 81

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Measuring range - Distance
75 m

Process temperature
-60 ... 200 °C

Process pressure
-1 ... 40 bar

Accuracy
± 2 mm

Version

Basic version for exchangeable cable \varnothing 2; \varnothing 4 mm
 Basic version for exchangeable rod \varnothing 8 mm
 Basic version for exchangeable rod \varnothing 12 mm
 Coax version \varnothing 21.3 mm for ammonia application
 Coax version \varnothing 21.3 mm with single hole
 Coax version \varnothing 21.3 mm with multiple hole
 Coax version \varnothing 42.2 mm with multiple hole
 Exchangeable rod \varnothing 8 mm
 Exchangeable rod \varnothing 12 mm
 Exchangeable cable \varnothing 2 mm with gravity weight
 Exchangeable cable \varnothing 4 mm with gravity weight
 Exchangeable cable \varnothing 2 mm with centering weight
 Exchangeable cable \varnothing 4 mm with centering weight
 Exchangeable cable \varnothing 4 mm without weight
 exchangeable, PFA-coated cable \varnothing 4 mm with non-coated centering weight

Materials, wetted parts

PFA
 316L
 Alloy C22 (2.4602)
 Alloy 400 (2.4360)
 Alloy C276 (2.4819)
 Duplex (1.4462)
 304L

Threaded connection
 $\geq G\frac{3}{4}$, $\geq \frac{3}{4}$ NPT

Flange connection
 $\geq DN25$, $\geq 1"$

Seal material

EPDM
 FKM
 FFKM
 Silicone FEP coated
 Borosilicate glass

Housing material

Plastic
 Aluminium
 Stainless steel (precision casting)
 Stainless steel (electropolished)

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Process temperature
-50 ... 250 °C

Process pressure
-1 ... 64 bar

Version

Standard
 Hygienic applications
 with gas-tight leadthrough
 with tube extension
 with temperature adapter

Materials, wetted parts

PFA
 316L
 Alloy C22 (2.4602)
 Alloy 400 (2.4360)
 ECTFE
 Enamel

Threaded connection
 $\geq G\frac{3}{4}$, $\geq \frac{3}{4}$ NPT

Flange connection
 $\geq DN25$, $\geq 1"$

Hygienic fittings

Clamp $\geq 1"$ - DIN32676, ISO2852
 Slotted nut $\geq 1\frac{1}{2}"$, $\geq DN40$ - DIN 11851
 Varivent $\geq DN25$
 hygienic fitting F40 with compression nut
 SMS 1145 DN51
 SMS DN38
 Hygienic fittings $\geq DN25$ - DIN11864-1-A
 Hygienic flange connection DIN11864-2-A;
 DN60(ISO) \varnothing 60,3
 SMS socket piece DN38 PN6

Seal material
no media contact

Housing material

Plastic
 Aluminium
 Stainless steel (precision casting)
 Stainless steel (electropolished)

Protection rating

IP66/IP67
 IP66/IP68 (1 bar)
 IP65