



#### Reliable

Reliable monitoring of silo filling

#### Cost effective

Optimal utilization of conveyor belt capacity

#### User friendly

Maintenance-free operation

## Conveyor belt transfer station

### Level measurement and point level detection at the belt transfer point

The transport of coarse and fine bulk solids within a stone processing facility takes place in most cases via conveyor belts. To achieve an even throughput and compensate for volume fluctuations during transport, belt transfer points are integrated in the conveyor line. The incoming bulk material is briefly stored in a buffer silo to prevent belt overfilling. This is the point where the level and the point level must be monitored.

[More details](#)



#### VEGAPULS 6X

Non-contact level measurement with radar at the belt transfer station

- Highly reliable even in dusty environments
- Maintenance-free non-contact measurement
- Maximum operational reliability due to noise insensitivity

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#### VEGACAP 65

Overfill protection with capacitive point level detection at the belt transfer station

- Reliable measuring results, unaffected by buildup
- Dependable switching point ensured by large gravity weight
- Long service life thanks to robust, cut to length cable probe

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## VEGAPULS 6X

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**Measuring range - Distance**  
120 m

**Process temperature**  
-196 ... 450 °C

**Process pressure**  
-1 ... 160 bar

**Accuracy**  
± 1 mm

**Frequency**  
6 GHz  
26 GHz  
80 GHz

**Beam angle**  
≥ 3°

**Materials, wetted parts**  
PTFE  
PVDF  
316L  
PP  
PEEK

**Threaded connection**  
≥ G¾, ≥ ¾ NPT

**Flange connection**  
≥ DN20, ≥ ¾"

**Hygienic fittings**  
Clamp ≥ 1½" - DIN32676, ISO2852  
Slotted nut ≥ 2", DN50 - DIN 11851  
Varivent ≥ DN25  
hygienic fitting with tension flange DN32  
hygienic fitting F40 with compression nut  
Hygienic screw connections ≥ DN50 tube ø53 - DIN11864-1-A  
Hygienic flange connection ≥ DN50 DIN11864-2  
Hygienic clamp connection ≥ DN50 pipe Ø53 - DIN11864-3-A  
DRD connection ø 65 mm  
SMS 1145 DN51

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## VEGACAP 65

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**Measuring range - Distance**  
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**Process temperature**  
-50 ... 200 °C

**Process pressure**  
-1 ... 64 bar

**Version**  
Cable ø 6 mm with screening tube without weight  
Cable ø 6 mm with screening tube and gravity weight  
Cable ø 6 mm with gravity weight  
Cable ø 8 mm with abrasion protection without weight  
Cable ø 8 mm with abrasion protection and gravity weight  
Cable ø 8 mm with gravity weight  
PA cable ø 12 mm with screening tube and gravity weight

**Materials, wetted parts**  
PTFE  
316L  
PA  
PEEK  
Steel

**Threaded connection**  
≥ G1, ≥ 1 NPT

**Flange connection**  
≥ DN50, ≥ 2"

**Housing material**  
Plastic  
Aluminium  
Stainless steel (precision casting)  
Stainless steel (electropolished)

**Protection rating**  
IP66/IP68 (0,2 bar)  
IP66/IP67  
IP66/IP68 (1 bar)

**Output**  
Relay (DPDT)  
Contactless electronic switch  
Transistor (NPN/PNP)  
Two-wire