

#### Reliable

Reliable level measurement and protection against foam overfill

#### Cost effective

Continuous, maintenance-free operation of the digester

#### **User friendly**

Low maintenance costs and reliable gas production



# Digester

## Level measurement and point level detection of foam in the digester

The organic components of sewage sludge are decomposed under anaerobic conditions in heated, closed digestion tanks. In the process, combustible gases such as methane are released from the sludge. These are collected in a biogas tank and then converted into electricity and heat in cogeneration (CHP) plants. A level sensor controls the filling of the digester. To ensure that no foam gets into the gas system along with the collected gas, a point level sensor is used for monitoring.

#### More details



#### **VEGAPULS 6X**

Level measurement with radar for control of the filling process

- Maintenance-free operation through non-contact measurement
- Accurate and reproducible measurement data, independent of gas concentration and pressure fluctuations
- Reliable measurement, even with foam and density changes
- Wireless operation via Bluetooth with smartphone, tablet or PC

# Show Product

### **VEGACAP 64**

Detection of the conductive foam prevents it from entering the gas facility

- Reliable foam detection, even with different foam consistencies
- Unaffected by contamination and buildup
- Simple mounting and setup

**Show Product** 



# Double channel signal conditioning instrument for level detection

- Simple adjustment of the switching point through a potentiometer
- Clearly visible switching status via LED
- Simple installation through carrier rail mounting as well as detachable, coded terminals

Show Product

## **VEGATRENN 141**

Separator for the optimum supply of power to the connected sensors

- On-site diagnostics for direct display of status via LEDs
- Simple parametrization interface using the HART sockets for user-friendly operation
- Galvanic separation of sensors and PLC is secured

**Show Product** 





VEGAPULS 6X Show Product	VEGACAP 64 Show Product	VEGATOR 141 Show Product
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Measuring range - Distance 120 m	Measuring range - Distance -	Protection rating IP20
Process temperature -196 450 °C	Process temperature -50 200 °C	Input 1 x 4 20 mA sensor input
Process pressure -1 160 bar	Process pressure -1 64 bar	Output 1 x operating relay (SPDT)
Accuracy ± 1 mm	Version PTFE insulation	Optionally 1 x fail safe relay output (SPD Ambient temperature
Frequency 6 GHz 26 GHz 80 GHz	Materials, wetted parts PTFE 316L Alloy C22 (2.4602)	-20 60 °C Signal input (specify) 4 20 mA
Beam angle ≥ 3°	Steel C22.8     Signal output (specify)       Threaded connection     Operating relay       Fail safe relay     Fail safe relay	
Materials, wetted parts PTFE PVDF 316L	≥ G¾, ≥¾ NPT Flange connection ≥ DN25, ≥ 1" Seal material	
PP PEEK	no media contact	
Threaded connection       ≥ G¾, ≥ ¾ NPT	Housing material Plastic Aluminium	
Flange connection ≥ DN20, ≥ ¾"	Stainless steel (precision casting) Stainless steel (electropolished)	
Hygenic fittingsClamp ≥ $1\frac{1}{2}$ " - DIN32676, ISO2852Slotted nut ≥ 2", DN50 - DIN 11851Varivent ≥ DN25hygienic fitting with tension flange DN32hygienic fitting F40 with compression nutHygienic screw connections ≥ DN50 tube ø53 -DIN11864-1-AHygienic flange connection ≥ DN50 DIN11864-2Hygienic clamp connection ≥ DN50 pipe Ø53 - DIN11864-3-A	Protection rating IP66/IP68 (0,2 bar) IP66/IP67 IP66/IP68 (1 bar)	





