



Reliable

Reliable level measurement and protection against foam overflow

Cost effective

Continuous, maintenance-free operation of the digester

User friendly

Low maintenance costs and reliable gas production

Digester

Level measurement and point level detection of foam in the digester

The organic components of sewage sludge are decomposed under anaerobic conditions in heated, closed digestion tanks. In the process, combustible gases such as methane are released from the sludge. These are collected in a biogas tank and then converted into electricity and heat in cogeneration (CHP) plants. A level sensor controls the filling of the digester. To ensure that no foam gets into the gas system along with the collected gas, a point level sensor is used for monitoring.

More details



VEGAPULS 6X

Level measurement with radar for control of the filling process

- Maintenance-free operation through non-contact measurement
- Accurate and reproducible measurement data, independent of gas concentration and pressure fluctuations
- Reliable measurement, even with foam and density changes
- Wireless operation via Bluetooth with smartphone, tablet or PC

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Detection of the conductive foam prevents it from entering the gas facility

- Reliable foam detection, even with different foam consistencies
- Unaffected by contamination and buildup
- Simple mounting and setup

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Double channel signal conditioning instrument for level detection

- Simple adjustment of the switching point through a potentiometer
- Clearly visible switching status via LED
- Simple installation through carrier rail mounting as well as detachable, coded terminals

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Separator for the optimum supply of power to the connected sensors

- On-site diagnostics for direct display of status via LEDs
- Simple parametrization interface using the HART sockets for user-friendly operation
- Galvanic separation of sensors and PLC is secured

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Measuring range - Distance
 120 m

Process temperature
 -196 ... 450 °C

Process pressure
 -1 ... 160 bar

Accuracy
 ± 1 mm

Frequency
 6 GHz
 26 GHz
 80 GHz

Beam angle
 ≥ 3°

Materials, wetted parts
 PTFE
 PVDF
 316L
 PP
 PEEK

Threaded connection
 ≥ G¾, ≥ ¾ NPT

Flange connection
 ≥ DN20, ≥ ¾"

Hygienic fittings
 Clamp ≥ 1½" - DIN32676, ISO2852
 Slotted nut ≥ 2", DN50 - DIN 11851
 Varivent ≥ DN25
 hygienic fitting with tension flange DN32
 hygienic fitting F40 with compression nut
 Hygienic screw connections ≥ DN50 tube ø53 -
 DIN11864-1-A
 Hygienic flange connection ≥ DN50 DIN11864-2
 Hygienic clamp connection ≥ DN50 pipe Ø53 - DIN11864-
 3-A
 DRD connection ø 65 mm
 SMS 1145 DN51

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Measuring range - Distance
 -

Process temperature
 -50 ... 200 °C

Process pressure
 -1 ... 64 bar

Version
 PTFE insulation

Materials, wetted parts
 PTFE
 316L
 Alloy C22 (2.4602)
 Steel C22.8

Threaded connection
 ≥ G¾, ≥ ¾ NPT

Flange connection
 ≥ DN25, ≥ 1"

Seal material
 no media contact

Housing material
 Plastic
 Aluminium
 Stainless steel (precision casting)
 Stainless steel (electropolished)

Protection rating
 IP66/IP68 (0,2 bar)
 IP66/IP67
 IP66/IP68 (1 bar)

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Protection rating
 IP20

Input
 1 x 4 ... 20 mA sensor input

Output
 1 x operating relay (SPDT)
 Optionally 1 x fail safe relay output (SPDT)

Ambient temperature
 -20 ... 60 °C

Signal input (specify)
 4 ... 20 mA

Signal output (specify)
 Operating relay
 Fail safe relay

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Protection rating

IP20

Input

1 x 4 ... 20 mA/HART sensor input

Output

1 x 4 ... 20 mA

Ambient temperature

-20 ... 60 °C