# **Mounting instructions**

## Variable seal

for VEGAPULS 64, 67 and 69





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## **Contents**

1	For y	our safety	. 3
	1.1	Authorised personnel	. 3
	1.2	Appropriate use	. 3
	1.3	Warning about incorrect use	. 3
	1.4	General safety instructions	. 3
2	Prod	luct description	. 4
	2.1	Features	
	2.2	Principle of operation	
3	Mou	nting	
3	<b>Mou</b> 3.1		
3		nting  Mounting preparations	. 5
	3.1 3.2	Mounting preparations	. 5 . 5
	3.1 3.2	Mounting preparations	. 5 . 5 <b>. 6</b>
	3.1 3.2 <b>Sup</b>	Mounting preparations	.5 .5 .6
	3.1 3.2 <b>Supp</b> 4.1	Mounting preparations	.5 .6 .6

#### Safety instructions for Ex areas



Please note the Ex-specific safety information for installation and operation in Ex areas. These safety instructions are part of the operating instructions manual and come with the Ex-approved instruments.

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## 1 For your safety

### 1.1 Authorised personnel

All operations described in this operating instructions manual must be carried out only by trained qualified personnel authorised by the plant operator.

During work on and with the device, the required personal protective equipment must always be worn.

### 1.2 Appropriate use

The variable seal is an accessory part for mounting VEGAPULS 64, 67 and 69 radar sensors.

You can find detailed information about the area of application in chapter "Product description".

### 1.3 Warning about incorrect use

Inappropriate or incorrect use of the instrument can give rise to application-specific hazards, e.g. vessel overfill or damage to system components through incorrect mounting or adjustment.

### 1.4 General safety instructions

The safety information in the operating instructions manual of the respective sensor must be noted.



## 2 Product description

#### 2.1 Features

#### Scope of delivery

The scope of delivery encompasses:

- Variable seal
- Documentation
  - These mounting instructions

#### Configuration

The variable seal consists of two parts. They are joined together with a form-locking tongue and groove joint.

## 2.2 Principle of operation

#### Area of application

The variable seal is mounted between sensor flange and vessel flange. It is used to direct the sensor antenna to the bulk solids surface and hence optimise the measurement.

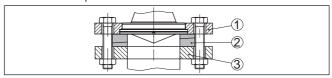


Fig. 1: Use of the variable seal

- 1 Sensor flange
- 2 Variable seal
- 3 Vessel flange

The variable seal is suitable for VEGAPULS 64, 67 and 69 radar sensors.

#### **Functional principle**

The two wedge-shaped parts of the seal can be turned against each other without tools up to an angle of  $8^{\circ}$ . After installation, they are joined together in a media-tight manner.



Fig. 2: Parts of the variable seal



## 3 Mounting

#### 3.1 Mounting preparations

#### Overview

The following table shows combination possibilities of variable seal and sensor or vessel flange.

Variable seal	Sensor flange	Vessel flange acc. to DIN	Vessel flange acc. to ASME	Screw di- mension	
DN 80 PN10-40	DN 80/ ASME 3"	•	•	M12 x 100	
DN 100 PN10-16	DN 100	•	-	M14 x 100	
DN 125 PN10-16	DN 125	•	-		
DN 150 PN10-16	DN 150	•	-	M18 x 100	
DN 200 PN10-16	DN 200	•	-	IVITO X TOO	
3" Class 150	ASME 3"	-	•	M14 x 100	
4" Class 150	ASME 4"	-	•	W114 X 100	
6" Class 150	ASME 6"	-	•	M14 x 110	
8" Class 150	ASME 8"	-	•	M14 x 130	

#### Mounting instructions

Take note of the following before mounting:

- Flanges should be metallically clean
- Do not use separating or sealing agents containing grease or oil
- Never use variable seal more than once



#### Note

Products containing grease or oil have a negative influence on the safety of the entire flange connection.

The multiple use of seals is to be rejected for safety reasons.

## 3.2 Installation procedure

#### Mounting

Proceed as follows:

- Turn parts of the seal in such a way that the requested orientation angle is reached
- Insert the seal between sensor flange and vessel flange, orientate and centre
- Grease the screws and tighten them evenly, e.g. crosswise in two or three passes. Tightening torque, see chapter "Technical data"
- Check function of the measurement; correct orientation angle if necessary

Retightening is not necessary in most cases.



## 4 Supplement

#### 4.1 Technical data

#### General data

Material	EPDM		
Torque M flange screws	5 Nm < M < 10 Nm		
Weight			
- DN 80	approx. 350 g (0.772 lbs)		
- DN 100	approx. 400 g (0.882 lbs)		
– DN 125	approx. 500 g (1.102 lbs)		
– DN 150	approx. 600 g (1.322 lbs)		
- DN 200	approx. 900 g (1.984 lbs)		
- 3"	approx. 200 g (0.441 lbs)		
- 4"	approx. 300 g (0.661 lbs)		
- 6 <sub>"</sub>	approx. 500 g (1.102 lbs)		
- 8"	approx. 750 g (1.653 lbs)		
Adjustment range, max.	8°		

#### **Process conditions**

Vessel pressure -0.1 0.1	bar (-10	10 kPa/-1.45.	1.45 psia)
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Process temperature -40 ... 80 °C (-40 ... 176 °F)

### 4.2 Dimensions

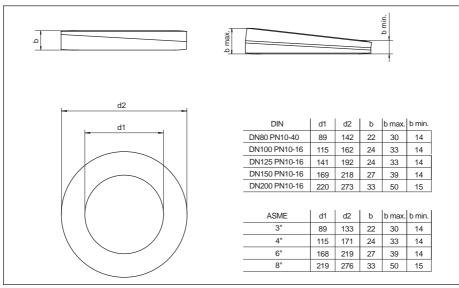


Fig. 3: Dimensions variable seal according to DIN EN 1514-1



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## Printing date:



All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.  $\epsilon$ 

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