

Safety instructions

CCOE approval

VEGASWING 61, 63

Flameproof enclosures
Contactless electronic switch
Relay (DPDT)
Transistor (NPN/PNP)
Two-wire
NAMUR



Document ID: 1012028



VEGA

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Supplementary documentation:

- Operating Instructions VEGASWING 61, 63
- Letter P549515/1 By Government of India (Document ID: 1018717)

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1 Area of applicability

These safety instructions apply to the level sensors VEGASWING 61, 63 of type series:

- SWING61(*).DX/DA/DM****C/R/T/V/Z/N/W**
- SWING63(*).DX/DA/DM****C/R/T/V/Z/N/W**

with the electronics versions

- C - Contactless electronic switch
- R - Relay (DPDT)
- T - Transistor (NPN/PNP)
- Z - Two-wire
- N - NAMUR

According to Letter P549515/1 By Government of India (certificate number on the type label) and for all instruments with safety instruction 1012028.

Subject of the evaluation of VEGASWING 61, 63 in the version with ignition protection type flameproof enclosure "Ex db" are the types VEGASWING 61, 63.

The versions VEGASWING 61, 63 with the features "DA" and "DM" on the type label are certified version with ignition protection type flameproof enclosure also with a ship certificate/overfill protection.

Feature "DX" in the type code:	Certificate ignition protection type flameproof enclosure Ex db
Feature "DA" in the type code:	Certificate ignition protection type flameproof enclosure but also overfill protection
Feature "DM" in the type code:	Certificate ignition protection type flameproof enclosure but also ship certificate

The ship certificate and the certification as overfill protection are **not** subject of the assessment and evaluation acc. to the Letter By Government of India.

The classification as well as the respective standards are stated in the Letter By Government of India:

- EN IEC 60079-0: 2018
- EN 60079-1: 2014
- EN 60079-26: 2015
- IEC 60079-26: 2021

Type of protection marking:

- Ex db IIC T6 ... T2 Ga/Gb
- or
- Ex db IIC T6 ... T2 Gb

2 Important specification in the type code

VEGASWING SWING61/63(*).abcdefghijkl

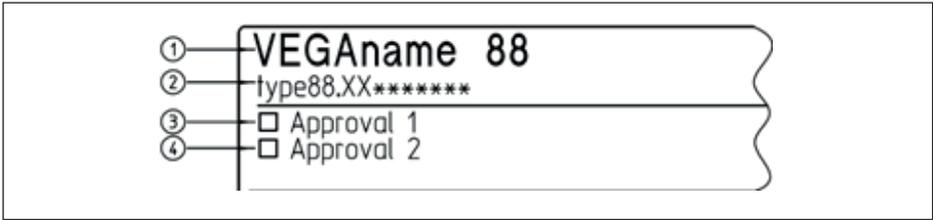
Position		Feature	Description
ab	Approval	DX	Ex db IIC T6 ... T2 Ga/Gb or Ex db IIC T6 ... T2 Gb
		DM	Ex db IIC T6 ... T2 Ga/Gb or Ex db IIC T6 ... T2 Gb + Ship approval
		DA	Ex db IIC T6 ... T2 Ga/Gb or Ex db IIC T6 ... T2 Gb + Overfill protection (WHG)
cde	Process fitting / Material	***	Process fittings acc. to industry standard
f	Adapter / Process temperature	*	
g	Housing / Protection / Cable gland	M	Aluminium single chamber / IP66/IP67 / M20 x 1,5
		7	Special colour Aluminium single chamber / IP66/IP67 / M20 x 1,5
		U	Aluminium single chamber / IP66/IP67 / ½ NPT
		4	Special colour Aluminium single chamber / IP66/IP67 / ½ NPT
h	Electronics	C	Contactless electronic switch 20 ... 250 V AC/DC
		R	Relay (DPDT) 20 ... 72 V DC/20 ... 250 V AC (3A)
		T	Transistor (NPN/PNP) 10 ... 55 V DC
		V	Transistor (NPN/PNP) 10 ... 55 V DC (250 ms)
		Z	Two-wire (8/16 mA) 12 ... 36 V DC
		N	NAMUR signal
		W	NAMUR signal (250 ms)
i	Switching point	*	
j	Measurement loop identification label	*	

In the following, all above mentioned versions are called VEGASWING 61, 63. If parts of these safety instructions refer only to certain versions, then these will be mentioned explicitly with their type code.

3 Different ignition protection types

The VEGASWING 61, 63 can be either used in explosive dust atmospheres or in explosive gas atmospheres.

The operator must specify the selected ignition protection type before installation. The selected ignition protection must be determined by marking it firmly on the identification label of the type plate.



- 1 VEGASWING 61, 63
- 2 Instrument version
- 3 Identification label: Approval in dust ignition protection type e. g. „Ex t“
- 4 Identification label: Approval in Gas ignition protection type e. g. „Ex i“, „Ex d“

If VEGASWING 61, 63 is installed in a dust atmosphere, then the safety instructions and the instructions in the respective certificates must be noted:

Installation	Approval	Certificate	Safety instruction
Dust	"GX"	BVS 04 ATEX E 205 X	50810

4 General information

The VEGASWING 61, 63 are used for level measurement in hazardous areas.

The VEGASWING 61, 63 are suitable for applications in hazardous atmospheres of all combustible materials of explosion groups IIA, IIB and IIC.

The VEGASWING 61, 63 are suitable for applications requiring category 1/2G (EPL Ga/Gb) or 2G (EPL Gb) instruments.

5 Application area

Category 1/2G (EPL Ga/Gb instruments)

The VEGASWING 61, 63 with mechanical fixing element are installed in hazardous areas of zone 1 requiring instruments of category 2G (EPL Gb). The mechanical fixing element, process connection element is installed in the separating wall, which separates areas requiring instruments of category 2G (EPL Gb) or 1G (EPL Ga). The sensor measuring system is installed in hazardous areas of zone 0 requiring instruments of category 1G (EPL Ga).

Category 2G (EPL Gb instruments)

The VEGASWING 61, 63 with the mechanical fixing element are installed in hazardous areas of zone 1 requiring category 2G (EPL Gb) instruments.

VEGA Instrument	2G (EPL Gb)	1/2G (EPL Ga/Gb)
Ex Zone 2 		

VEGA Instrument	2G (EPL Gb)	1/2G (EPL Ga/Gb)
Ex Zone 1 		
Ex Zone 0 		

6 Specific conditions of use ("X" identification)

The following overview is listing all special properties of VEGASWING 61, 63, which make a labeling with the symbol "X" behind the certificate number necessary.

Electrostatic charging (ESD)

You can find the details in chapter " *Electrostatic charging (ESD)*" of these safety instructions.

Ambient temperature

You can find the details in chapter " *Thermal data*" of these safety instructions.

Impact and friction sparks

The VEGASWING 61, 63 in light metal versions (e.g. aluminium, titanium, zircon) must be mounted in such a way that sparks from impact and friction between light metals and steel (except stainless steel, if the presence of rust particles can be excluded) cannot occur.

Non-grounded, metallic parts

The resistance between aluminium housing to metal measuring point identification plate is $> 10^9$ Ohm.

The capacitance of the metal measuring point identification plate was measured as follows:

Measurement loop identification label	Capacitance
45 x 23 mm (standard)	21 pF
100 x 30 mm	52 pF
73 x 47 mm	61 pF

Media resistance

The wetted materials must be resistant against the measured media.

The min. fatigue strength of the vibrating element is 8.6×10^{11} load changes with a max. amplitude of 7.5 μm . The lifetime is minimum 20 years.

All VEGASWING 61, 63 contain a separation element according to EN 60079-0. This partition wall is made of stainless steel with a thickness of ≥ 1 mm.

Mechanical fixing

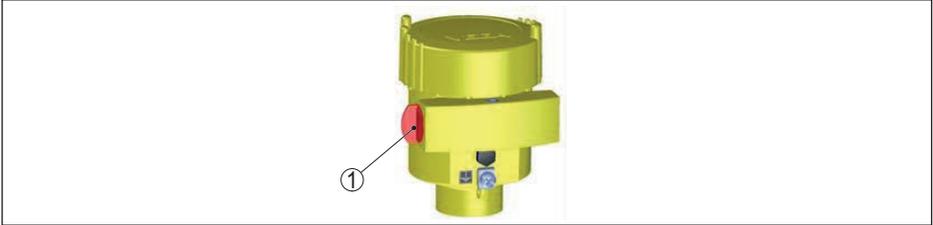
VEGASWING 61, 63 must be mounted in such a way that it is effectively secured against oscillation.

Removing and replacing the red threaded/dust cover

The red thread or/dust covers screwed in when the instrument is shipped (depending on the version) must be removed before setup. The openings must be closed before setup by a way approved

for the ignition protection type. Approved and suitable cable glands or blind plugs must be installed according to the supplied documents.

Before setting up VEGASWING 61, 63 you have to check if all other openings are closed in a way approved for the ignition protection type.



1 Red thread or dust cover must be removed before setup. The opening must be closed before setup by a way approved for the ignition protection type.

7 Important information for mounting and maintenance

General instructions

The following requirements must be fulfilled for mounting, electrical installation, setup and maintenance of the instrument:

- The staff must be qualified according the respective tasks
- The staff must be trained in explosion protection
- The staff must be familiar with the respectively valid regulations, e.g. planning and installation acc. to IEC/EN 60079-14
- Make sure when working on the instrument (mounting, installation, maintenance) that there is no explosive atmosphere present, the supply circuits should be voltage-free, if possible.
- The instrument has to be mounted according to the manufacturer specifications, the Letter By Government of India and the valid regulations and standards
- Modifications on the instrument can influence the explosion protection and hence the safety, therefore repairs are not permitted to be conducted by the end user
- Modifications must only be carried out by employees authorized by VEGA company
- Use only approved spare parts
- Components for installation and connection not included in the approval documents are only permitted if these correspond technically to the latest standard mentioned on the cover sheet. They must be suitable for the application conditions and have a separate certificate. The special conditions of the components must be noted and if necessary, the components must be integrated in the type test. This applies also to the components already mentioned in the technical description.
- Vessel installations and probable flow must be taken into account

Cable and wire entries

- The VEGASWING 61, 63 must be connected via suitable cable gland or conduit systems that are in conformity with the requirements of the type of protection and the IP protection and provided with a separate type approval certificate. When connecting VEGASWING 61, 63 to conduit systems, the corresponding sealing facility must be connected directly to the housing.
- The red thread or/dust covers screwed in when the instruments are shipped (depending on the version) must be removed before setup and replaced by cable entries or closing screws suitable for the respective ignition protection type and IP protection.
- Note type and size of the thread: A label with the respective thread name is in the area of the respective thread

- Threads must have no damages
- Cable entries and closing screws should be mounted correctly and according to the safety instructions of the manufacturer to ensure the specified ignition protection type and IP protection rating. When using certified or suitable cable glands, closing screws or plug connections, it is absolutely necessary to note the corresponding certificates/documents. Supplied cable entries or closing screws meet these requirements.
- Unused openings must be closed with plugs suitable for the ignition protection type and IP protection. Supplied plugs meet these requirements.
- Cable or wire entries resp. the closing screws must be tightly screwed into the housing
- The connection cables resp. pipeline sealing facilities must be suitable for the application conditions (e.g. temperature range) of the application
- With surface temperatures > 60 °C, the cables must be suitable for the higher application conditions of at least 92 °C
- The connection cable of VEGASWING 61, 63 has to be wired fix and in such a way that damages can be excluded.

Single chamber housing



- 1 Lid, optionally with inspection window
- 2 Electronics compartment
- 3 Label: Thread type
- 4 Screw plug
- 5 External ground terminal
- 6 Red threaded or dust protection cap
Transport protection, replace with installation
- 7 Locking screws of the lid for lid locking

Mounting

Keep in mind for instrument mounting

- Mechanical damage on the instrument must be avoided
- Mechanical friction must be avoided
- Vessel installations and probable flow must be taken into account
- Process connections separating two areas of different Ex-zones must comply to valid regulations and standards and the protection rating must be in conformity to IEC/EN 60529
- Close the housing lid (s) up to the stop before starting operating, to ensure the IP protection rating specified on the type label

- Protect the lid against unauthorized opening by unscrewing the locking screw up to the stop. With double chamber housing, you have to protect both lids.

Maintenance

To ensure the functionality of the device, periodic visual inspection is recommended for:

- Secure mounting
- No mechanical damages or corrosion
- Worn or otherwise damaged cables
- No loose connections of the line connections, equipotential bonding connections
- Correct and clearly marked cable connections

The parts of the VEGASWING 61, 63 being in contact with flammable media during operation must be included in the periodic overpressure test of the plant.

Flameproof enclosure "d"

- The terminals for connecting the operating voltage or signal circuits are integrated in the connection compartment with type of protection flameproof enclosure "d"
- The thread gaps between housing and cover as well as between threaded fitting and container are flameproof joints
- It is not allowed to repair the flameproof joints.
- Cable, wire entries and closing screws must be certified acc. to ignition protection type Flameproof enclosures "d". Cable, wire entries and closing screws of simple design must not be used.
- Separately certified cable and wire entries can determine the permissible ambient temperature range or the temperature classes
- Only one threaded adapter is allowed per thread, when using a closing screw, threaded adapters are not allowed

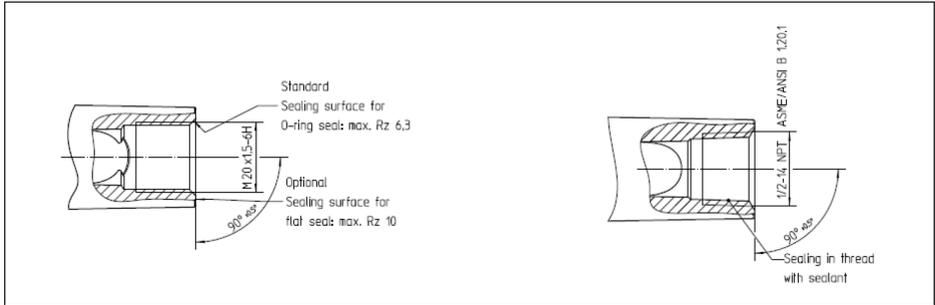
Cable glands, threaded openings

Type	Thread	Cable diameter [mm]	Torques [Nm]
Hummel EXIOS A2F 1.608.2003.50	M20 x 1.5	6 ... 12 mm	8
Hummel EXIOS A2F 1.608.1203.70	½ NPT	6 ... 12 mm	8
Hummel EXIOS MZ 1.6Z5.2000.51	M20 x 1.5	9 ... 13 mm	8
Hummel EXIOS MZ 1.6Z5.1200.70	½ NPT	9 ... 13 mm	8

The specified torques are test torques and can only be regarded as reference values. The manufacturer's mounting instructions provided must be observed.

If suitable cable glands or cable insertion possibilities not included in the scope of supply are used, these must be compatible with the threaded openings.

Aluminium housing with M20 x 1.5 thread, 1/2 NPT thread



8 Safe operating mode

General operating conditions

- Do not operate the instrument outside the electrical, thermal and mechanical specifications of the manufacturer
- Use the instrument only in media against which the wetted parts are sufficiently resistant
- Note the relation between process temperature on the sensor/antenna and the permissible ambient temperature on the electronics housing. For permissible temperatures, see the respective temperature tables. See chapter " *Thermal data*".
- If necessary, a suitable overvoltage arrester can be connected in front of the VEGASWING 61, 63
- For assessment and reduction of the explosion risk, valid standards such as for example ISO/EN 1127-1 must be taken into account
- Lids must not be opened if there is a hazardous atmosphere. The housing lids are marked with the warning label:

WARNING - DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT

9 Instructions for zone 0, zone 0/1 applications

In hazardous areas, the instrument, sensor measuring system in zone 0 should only be operated under atmospheric conditions:

- Temperature: -20 ... +60 °C.
- Pressure: 80 ... 110 kPa (0.8 ... 1.1 bar)
- Air with normal oxygen content, normally 21 %

The operator must ensure that the medium temperature in zone 0 is not higher than 80 % of the self-ignition temperature of the concerned medium (in °C) and does not exceed the max. permissible flange temperature depending on the temperature class. The parts of the sensor which during operation are in contact with flammable products, must be integrated in the periodic overpressure test of the plant.

If no explosive mixtures or additional application conditions are certified resp. supplementary measures such as e.g. according to ISO/EN 1127-1 taken, then the instruments can be also operated according to the manufacturer specification outside atmospheric conditions.

If there is a risk of dangerous potential differences inside zone 0, then suitable measures for circuits in zone 0 must be taken, e.g. according to the requirements of IEC/EN 60079-14.

Process fittings between two explosion protection areas require category 1G (EPL Ga) and less endangered areas must show a tightness in accordance with protection rating IP67 acc. to IEC/ EN 60529.

10 Potential equalization/Grounding

The VEGASWING 61, 63 have to be connected to the potential equalisation, for example via the external earth terminal on the housing.

Make sure that you connect a ground cable. For external grounding, use M5 Crimp connections (> 4 mm²) with spring, lock washer and clamp bracket to avoid loosening and turning.

The ground cable (AWG12) should be dismantled at the end over a length of 10 mm and fastened to the M5 Crimp connection (with a suitable Crimp tool).

11 Electrostatic charging (ESD)

In case of instrument versions with electrostatically chargeable plastic parts, the danger of electrostatic charging and discharging must be taken into account!

The following parts can charge and discharge:

- Lacquered housing version or alternative special lacquering
- Plastic housing, plastic housing parts
- Metal housing with inspection window
- Plastic process fittings
- Plastic-coated process fittings and/or plastic-coated sensors
- Connection cable for separate versions
- Type label
- Isolated metallic labels (measuring point identification plate)

Take note in case of danger of electrostatic charges:

- Avoid friction on the surfaces
- Do not dry clean the surfaces

The instruments must be mounted/installed in such a way that the following can be ruled out:

- electrostatic charges during operation, maintenance and cleaning.
- process-related electrostatic charges, e.g. by measuring media flowing past

The warning label indicates danger:

WARNING - POTENTIAL ELECTROSTATIC CHARGING HAZARD - SEE INSTRUCTIONS

12 Electrical data

VEGASWING SWING61/63(*)..D***** Z**	
Supply voltage:	12 ... 36 V DC
Terminals 1[+], 2[-]	
Signal current:	1.8 ... 16 mA
VEGASWING SWING61/63(*)..D***** C**	
Supply voltage:	20 ... 253 V AC/DC
Terminals 1, 2	

VEGASWING SWING61/63(*).D***** C**	
Max. consumer current:	400 mA continuing (maximum ambient temperature is 60 °C with I > 300 mA)

VEGASWING SWING61/63(*).D***** R**	
Supply voltage: Terminals 1[+], 2[-]	20 ... 72 V DC 20 ... 253 V AC (Maximum ambient temperature of 50 °C with U > 60 V)
Relay outputs: Terminals 3, 4, 5 Terminals 6, 7, 8 Breaking capacity	AC max. 253 V, 3 A, 750 VA DC max. 253 V, 1 A, 54 W

VEGASWING SWING61/63(*).D***** T/V**	
Supply voltage: Terminals 1[+], 4[-]	10 ... 55 V DC
Signal output: transistor output Terminals 2[+], 3[-]	DC max. 55 V, 400 mA

VEGASWING SWING61/63(*).D***** N/W**	
Supply voltage: signal current Terminals 1[+], 2[-]	NAMUR switch amplifier according to IEC 60947-5-6

The metallic parts of the level switches are electrically connected with the internal and the external earth terminals.

13 Thermal data

Permissible ambient temperature

For use as category 1/2G or 2G instrument



Caution:

The process temperature shall not bring the enclosure of the electronics compartment above the permitted (see table below) ambient temperature range.

Temperature class	Process temperature	Ambient temperature on the housing
T6	-40 ... +78 °C	-40 ... +70 °C
T5	-40 ... +93 °C	-40 ... +70 °C
T4	-40 ... +128 °C	-40 ... +50 °C
T3, T2, T1	-40 ... +150 °C without temperature adapter	-40 ... +40 °C
T3	-40 ... +193 °C with temperature adapter	-40 ... +70 °C
T2, T1	-40 ... +250 °C with temperature adapter	-40 ... +70 °C

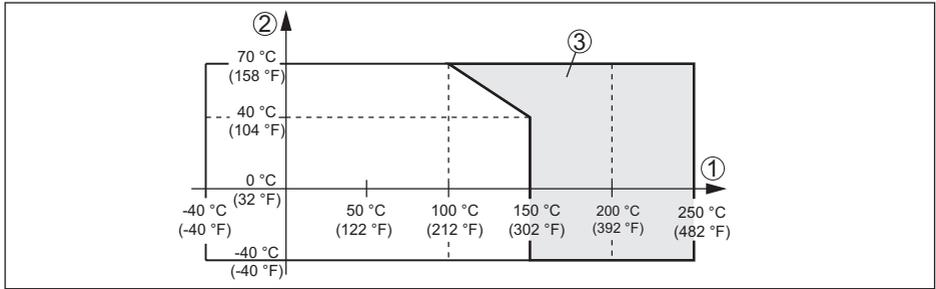


Fig. 1: Ambient temperature - Process temperature

- 1 Process temperature in °C (°F)
- 2 Ambient temperature in °C (°F)
- 3 Temperature range with temperature adapter

Permissible operating pressure on the sensor

If the application requires instruments of category 1/2G: 0.8 ... 1.1 bar

If the application requires instruments of category 2G: Vacuum ... 64 bar

The process fittings correspond to the international standards and industry standards.

Confirmation

Hereby the company VEGA Grieshaber KG declares that the approved CCOE devices have been manufactured in accordance with the ATEX approval mentioned in the attached CCOE certificate.

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All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.

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