

# Operating Instructions

Capacitive high temperature probe for  
level measurement of bulk solids

## VEGACAL 67

Foundation Fieldbus



Document ID: 31760



**VEGA**

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# 1 About this document

## 1.1 Function

This instruction provides all the information you need for mounting, connection and setup as well as important instructions for maintenance, fault rectification, the exchange of parts and the safety of the user. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

## 1.2 Target group

This operating instructions manual is directed to trained personnel. The contents of this manual must be made available to the qualified personnel and implemented.

## 1.3 Symbols used



### Document ID

This symbol on the front page of this instruction refers to the Document ID. By entering the Document ID on [www.vega.com](http://www.vega.com) you will reach the document download.



**Information, note, tip:** This symbol indicates helpful additional information and tips for successful work.



**Note:** This symbol indicates notes to prevent failures, malfunctions, damage to devices or plants.



**Caution:** Non-observance of the information marked with this symbol may result in personal injury.



**Warning:** Non-observance of the information marked with this symbol may result in serious or fatal personal injury.



**Danger:** Non-observance of the information marked with this symbol results in serious or fatal personal injury.



### Ex applications

This symbol indicates special instructions for Ex applications.



### List

The dot set in front indicates a list with no implied sequence.



### Sequence of actions

Numbers set in front indicate successive steps in a procedure.



### Disposal

This symbol indicates special instructions for disposal.

## 2 For your safety

### 2.1 Authorised personnel

All operations described in this documentation must be carried out only by trained, qualified personnel authorised by the plant operator.

During work on and with the device, the required personal protective equipment must always be worn.

### 2.2 Appropriate use

VEGACAL 67 is a sensor for continuous level measurement.

You can find detailed information about the area of application in chapter " *Product description*".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

### 2.3 Warning about incorrect use

Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overfill through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the protective characteristics of the instrument can be impaired.

### 2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and directives. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument. When measuring aggressive or corrosive media that can cause a dangerous situation if the instrument malfunctions, the operator has to implement suitable measures to make sure the instrument is functioning properly.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by the manufacturer must be used.

To avoid any danger, the safety approval markings and safety tips on the device must also be observed.

### 2.5 Conformity

The device complies with the legal requirements of the applicable country-specific directives or technical regulations. We confirm conformity with the corresponding labelling.

The corresponding conformity declarations can be found on our homepage.

## 2.6 NAMUR recommendations

NAMUR is the automation technology user association in the process industry in Germany. The published NAMUR recommendations are accepted as the standard in field instrumentation.

The device fulfils the requirements of the following NAMUR recommendations:

- NE 21 – Electromagnetic compatibility of equipment
- NE 43 – Signal level for fault information from measuring transducers
- NE 53 – Compatibility of field devices and display/adjustment components

For further information see [www.namur.de](http://www.namur.de).

## 2.7 Installation and operation in the USA and Canada

This information is only valid for USA and Canada. Hence the following text is only available in the English language.

Installations in the US shall comply with the relevant requirements of the National Electrical Code (NEC - NFPA 70) (USA).

Installations in Canada shall comply with the relevant requirements of the Canadian Electrical Code (CEC Par I) (Canada).

## 2.8 Environmental instructions

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001.

Please help us fulfil this obligation by observing the environmental instructions in this manual:

- Chapter "*Packaging, transport and storage*"
- Chapter "*Disposal*"

## 3 Product description

### 3.1 Configuration

#### Scope of delivery

The scope of delivery encompasses:

- Level sensor VEGACAL 67

The further scope of delivery encompasses:

- Documentation
  - Operating instructions VEGACAL 67
  - Instructions for optional instrument features
  - Ex-specific "*Safety instructions*" (with Ex versions)
  - If necessary, further certificates



#### Information:

Optional instrument features are also described in this operating instructions manual. The respective scope of delivery results from the order specification.

#### Scope of this operating instructions

This operating instructions manual applies to the following instrument versions:

- Hardware from 1.0.0
- Software from 1.3.0
- Only for instrument versions without SIL qualification

#### Constituent parts

The VEGACAL 67 consists of the components:

- Process fitting with probe
- Housing with electronics
- Housing cover, optionally available with display and adjustment module

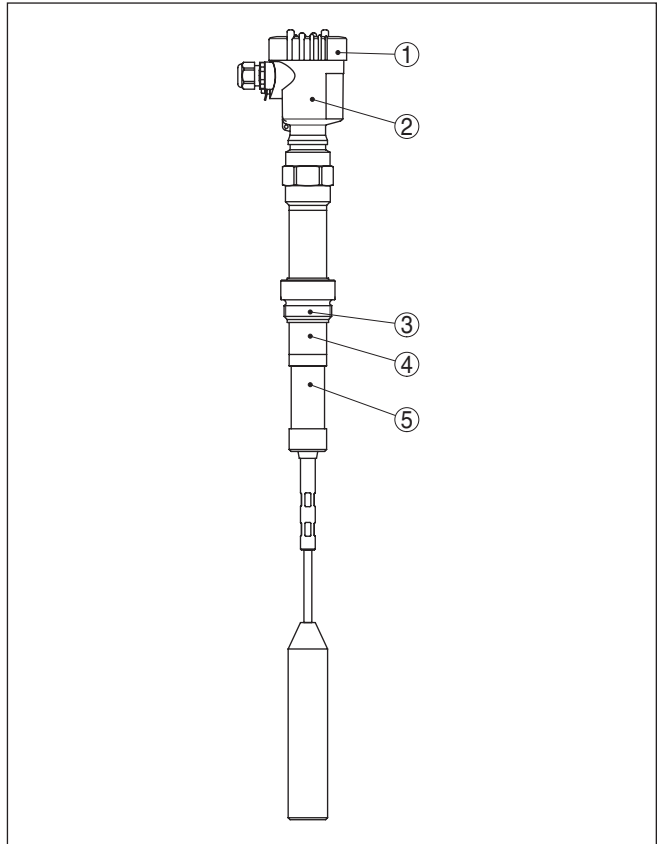


Fig. 1: VEGACAL 67 with plastic housing

- 1 Housing lid
- 2 Housing with electronics
- 3 Process fitting
- 4 Supporting tube
- 5 Ceramic insulator

**Type label**

The type label contains the most important data for identification and use of the instrument:



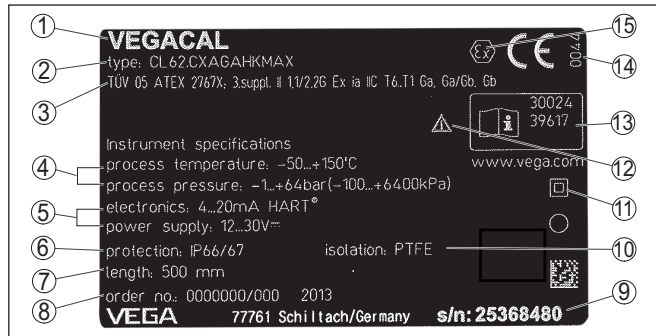


Fig. 2: Layout of the type label (example)

- 1 Instrument type
- 2 Product code
- 3 Approvals
- 4 Process and ambient temperature, process pressure
- 5 Power supply and signal output, electronics
- 6 Protection rating
- 7 Probe length
- 8 Order number
- 9 Serial number of the instrument
- 10 Material wetted parts
- 11 Symbol of the device protection class
- 12 Reminder to observe the instrument documentation
- 13 ID numbers, instrument documentation
- 14 Notified authority for CE marking
- 15 Approval directives

With the serial number, you can access the delivery data of the instrument via "[www.vega.com](http://www.vega.com)", "Search". You can find the serial number on the inside of the instrument as well as on the type label on the outside.

**Serial number - Instrument search**

The type label contains the serial number of the instrument. With it you can find the following instrument data on our homepage:

- Product code (HTML)
- Delivery date (HTML)
- Order-specific instrument features (HTML)
- Operating instructions and quick setup guide at the time of shipment (PDF)
- Test certificate (PDF) - optional

Move to "[www.vega.com](http://www.vega.com)" and enter in the search field the serial number of your instrument.

Alternatively, you can access the data via your smartphone:

- Download the VEGA Tools app from the "Apple App Store" or the "Google Play Store"
- Scan the QR-code on the type label of the device or
- Enter the serial number manually in the app

### 3.2 Principle of operation

#### Application area

The VEGACAL 67 is a level sensor for continuous level measurement of bulk solids at high process temperatures.

#### Functional principle

Probe, measured product and vessel wall form an electrical capacitor. The capacitance is influenced by three main factors.

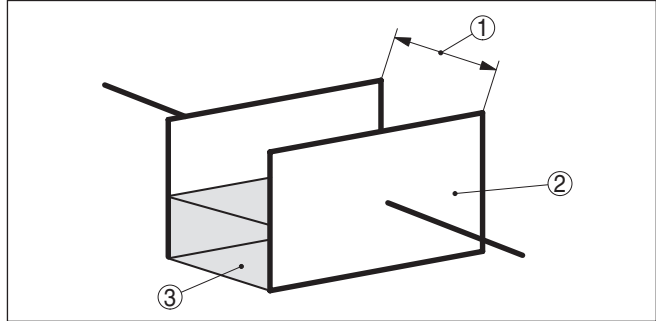


Fig. 3: Functional principle - Plate capacitor

- 1 Distance between the electrode surfaces
- 2 Size of the electrode surfaces
- 3 Type of dielectric between the electrodes

The probe and the vessel wall are the capacitor plates. The measured product is the dielectric. Due to the higher dielectric constant of the product compared to air, the capacitance increases as the probe is gradually covered.

The capacitance as well as the resistance change are converted by the electronics module into a level-proportional signal.

#### Power supply and bus communication

Power is supplied via the H1 Fieldbus. A two-wire cable according to Fieldbus specification serves as carrier of both power and digital data for multiple sensors. This cable can be operated in two versions:

- via an H1 interface card in the control system and additional power supply
- via a Linking device with HSE (High speed Ethernet) and additional power supply according to IEC 61158-2

#### DD/CFF

The DD (Device Descriptions) and CFF (capability files) necessary for planning and configuration of your FF (Foundation Fieldbus) communication network are available in the download area of the VEGA homepage [www.vega.com](http://www.vega.com). The appropriate certificates are also available there. A CD with the appropriate files and certificates can be ordered via e-mail under [info@de.vega.com](mailto:info@de.vega.com) or by phone from one of the VEGA agencies under the order number "DRIVER.S".

The backlight of the display and adjustment module is powered by the sensor. Prerequisite is a certain level of operating voltage.

The data for power supply are specified in chapter " *Technical data*".

The optional heating requires its own operating voltage. You can find further details in the supplementary instructions manual "*Heating for display and adjustment module*".

This function is generally not available for approved instruments.

### 3.3 Adjustment

The instrument can be adjusted with the following adjustment media:

- With the display and adjustment module
- with the suitable VEGA DTM in conjunction with an adjustment software according to the FDT/DTM standard, e.g. PACTware and PC
- A configuration tool

### 3.4 Packaging, transport and storage

#### Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging of standard instruments consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

#### Transport

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

#### Transport inspection

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

#### Storage

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration

#### Storage and transport temperature

- Storage and transport temperature see chapter "*Supplement - Technical data - Ambient conditions*"
- Relative moisture 20 ... 85 %

#### Lifting and carrying

With instrument weights of more than 18 kg (39.68 lbs) suitable and approved equipment must be used for lifting and carrying.

### 3.5 Accessories

The instructions for the listed accessories can be found in the download area on our homepage.

#### Display and adjustment module

The display and adjustment module is used for measured value indication, adjustment and diagnosis.

The integrated Bluetooth module (optional) enables wireless adjustment via standard adjustment devices.

#### VEGACONNECT

The interface adapter VEGACONNECT enables the connection of communication-capable instruments to the USB interface of a PC.

#### VEGADIS 81

The VEGADIS 81 is an external display and adjustment unit for VEGA plics® sensors.

#### VEGADIS 82

VEGADIS 82 is suitable for measured value indication and adjustment of sensors with HART protocol. It is looped into the 4 ... 20 mA/HART signal cable.

#### PLICSMOBILE T81

The PLICSMOBILE T81 is an external GSM/GPRS/UMTS radio unit for transmission of measured values and for remote parameter adjustment of HART sensors.

#### External housing

If the standard sensor housing is too big or in case of strong vibrations, an external housing can be used.

Then the sensor housing is made of stainless steel. The electronics is located in the external housing which can be mounted in a distance of up to 10 m (32.8 ft) to the sensor by using a connection cable.

Three different external sensor housings are available.

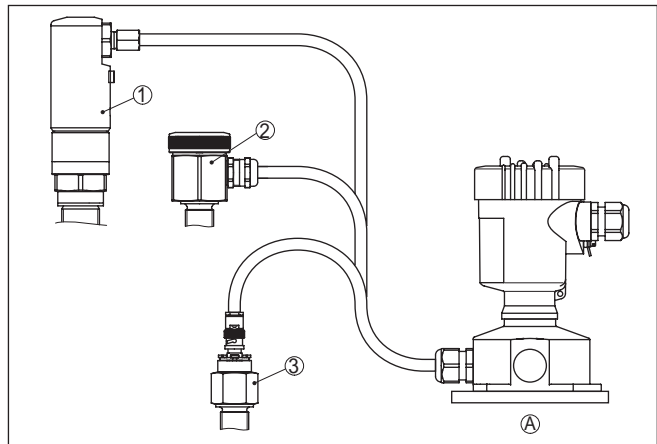


Fig. 4: External housing

A Instrument housing

1 Sensor housing, stainless steel (316L), IP68 (10 bar)

2 Sensor housing, stainless steel (316L), IP67

3 Sensor housing, stainless steel (316L), BNC plug IP54

**Protective cover**

The protective cover protects the sensor housing against soiling and intense heat from solar radiation.

**Flanges**

Screwed flanges are available in different versions according to the following standards: DIN 2501, EN 1092-1, BS 10, ASME B 16.5, JIS B 2210-1984, GOST 12821-80.

## 4 Mounting

### 4.1 General instructions

#### Process conditions



##### Note:

For safety reasons, the instrument must only be operated within the permissible process conditions. You can find detailed information on the process conditions in chapter " *Technical data*" of the operating instructions or on the type label.

Hence make sure before mounting that all parts of the instrument exposed to the process are suitable for the existing process conditions.

These are mainly:

- Active measuring component
- Process fitting
- Process seal

Process conditions in particular are:

- Process pressure
- Process temperature
- Chemical properties of the medium
- Abrasion and mechanical influences

#### Installation position

Select an installation position you can easily reach for mounting and connecting as well as later retrofitting of a display and adjustment module. The housing can be rotated by 330° without the use of any tools. You can also install the display and adjustment module in four different positions (each displaced by 90°).

#### Screwing in

Devices with threaded fitting are screwed into the process fitting with a suitable wrench via the hexagon.

See chapter " *Dimensions*" for wrench size.



##### Warning:

The housing or the electrical connection may not be used for screwing in! Depending on the device version, tightening can cause damage, e. g. to the rotation mechanism of the housing.

#### Welding work

Before beginning the welding work, remove the electronics module from the sensor. By doing this, you avoid damage to the electronics through inductive coupling.

Ground the probe before welding directly on the rod or cable.

#### Handling

With threaded versions, the housing must not be used to screw in the instrument! Applying tightening forces on the housing can damage its internal parts.

Use the hexagon for screwing in.

#### Protection against moisture

Use the recommended cables (see chapter " *Connecting to power supply*") and tighten the cable gland.

You can give your instrument additional protection against moisture penetration by leading the connection cable downward in front of the cable gland. Rain and condensation water can thus drain off. This applies mainly to outdoor mounting as well as installation in areas where high humidity is expected (e.g. through cleaning processes) or on cooled or heated vessels.

To maintain the housing protection, make sure that the housing lid is closed during operation and locked, if necessary.

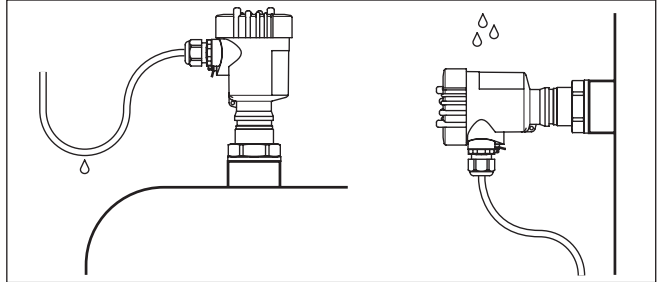


Fig. 5: Measures against moisture ingress

### Pressure/Vacuum

The process fitting must be sealed if there is gauge or low pressure in the vessel. Before use, check if the sealing material is resistant against the measured product and the process temperature.

The max. permissible pressure is specified in chapter " *Technical data*" or on the type label of the sensor.

Insulating measures, such as e.g. covering the thread with teflon tape, can interrupt the necessary electrical connection with metal vessels. For this reason, ground the probe on the vessel or use a conductive seal material.

### Vessel material

#### Metal vessel

Make sure that the mechanical connection of the probe to the vessel is electrically conductive to ensure sufficient grounding.

Use conductive seals, such as those made of copper or lead, etc. Insulating measures, such as covering the thread with Teflon tape, can interrupt the necessary electrical connection with metal vessels. For this reason, ground the probe on the vessel or use a conductive seal material.

#### Non-conductive vessels

In non-conductive vessels, e.g. plastic tanks, the second pole of the capacitor must be provided separately.

### Vessel shapes

If possible, the capacitive probe should be mounted vertically or parallel to the counter electrode. This applies particularly to applications in non-conductive products.

In cylindrical tanks, spherical tanks or other asymmetrical tank forms, nonlinear level values are generated due to the varying distance to the vessel wall.

**Cable entries - NPT thread  
Cable glands**

Use a concentric tube in non-conductive products or linearize the meas. signal.

**Metric threads**

In the case of instrument housings with metric thread, the cable glands are screwed in at the factory. They are sealed with plastic plugs as transport protection.

You have to remove these plugs before electrical connection.

**NPT thread**

In the case of instrument housings with self-sealing NPT threads, it is not possible to have the cable entries screwed in at the factory. The free openings for the cable glands are therefore covered with red dust protection caps as transport protection.

Prior to setup you have to replace these protective caps with approved cable glands or close the openings with suitable blind plugs.

**Inflowing medium**

**4.2 Mounting instructions**

If the instrument is mounted in the filling stream, unwanted false measurement signals can be generated. For this reason, mount the instrument at a position in the vessel where no disturbances, e.g. from filling openings, agitators, etc., can occur.

This applies particularly to instrument versions with a longer probe.

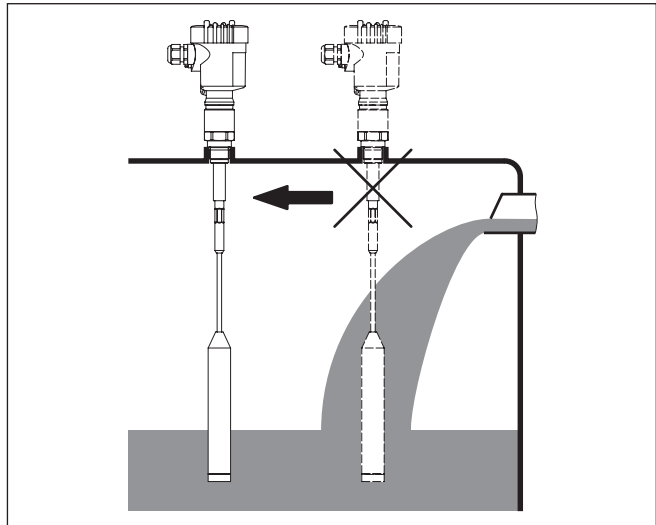


Fig. 6: Inflowing medium

**Tensile load**

Make sure that the max. permissible tensile load of the suspension cable is not exceeded. The danger of this happening exists particularly with very heavy solids and large meas. lengths. The max. permissible load is stated in chapter " *Technical data*".



## 5 Connecting to power supply

### 5.1 Preparing the connection

#### Safety instructions

Always keep in mind the following safety instructions:

- Carry out electrical connection by trained, qualified personnel authorised by the plant operator
- If overvoltage surges are expected, overvoltage arresters should be installed



#### Warning:

Only connect or disconnect in de-energized state.

#### Voltage supply

The instrument requires a operating voltage of 9 ... 32 V DC. Operating voltage and the digital bus signal are carried on the same two-wire connection cable. Power is supplied via the H1 power supply.

#### Connection cable

Connection is carried out with shielded cable according to Fieldbus specification.

Use cable with round cross section for instruments with housing and cable gland. To ensure the seal effect of the cable gland (IP protection rating), find out which cable outer diameter the cable gland is suitable for.

Use a cable gland fitting the cable diameter.

Make sure that the entire installation is carried out according to the Fieldbus specification. In particular, make sure that the bus is terminated with suitable terminating resistors.

#### Cable glands

#### Metric threads:

In the case of instrument housings with metric thread, the cable glands are screwed in at the factory. They are sealed with plastic plugs as transport protection.



#### Note:

You have to remove these plugs before electrical connection.

#### NPT thread:

In the case of instrument housings with self-sealing NPT threads, it is not possible to have the cable entries screwed in at the factory. The free openings for the cable glands are therefore covered with red dust protection caps as transport protection.



#### Note:

Prior to setup you have to replace these protective caps with approved cable glands or close the openings with suitable blind plugs.

On plastic housings, the NPT cable gland or the Conduit steel tube must be screwed into the threaded insert without grease.

Max. torque for all housings, see chapter " *Technical data*".

#### Cable screening and grounding

Make sure that the cable screen and grounding are carried out according to Fieldbus specification. We recommend to connect the cable screening to ground potential on both ends.

In systems with potential equalisation, connect the cable screening directly to ground potential at the power supply unit, in the connection box and at the sensor. The screen in the sensor must be connected directly to the internal ground terminal. The ground terminal outside on the housing must be connected to the potential equalisation (low impedance).

## 5.2 Connection procedure

Proceed as follows:

1. Unscrew the housing lid
2. If a display and adjustment module is installed, remove it by turning it to the left
3. Loosen compression nut of the cable gland and remove blind plug
4. Remove approx. 10 cm (4 in) of the cable mantle, strip approx. 1 cm (0.4 in) of insulation from the ends of the individual wires
5. Insert the cable into the sensor through the cable entry
6. Lift the opening levers of the terminals with a screwdriver (see following illustration)
7. Insert the wire ends into the open terminals according to the wiring plan

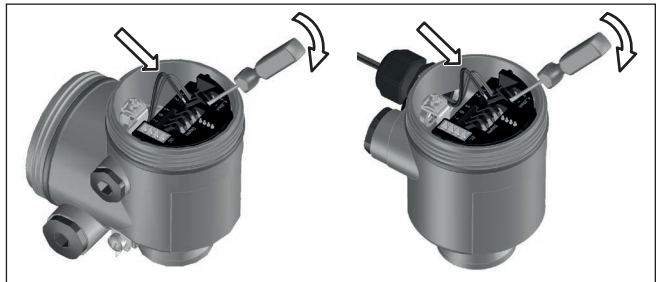


Fig. 7: Connection steps 6 and 7

8. Press down the opening levers of the terminals, you will hear the terminal spring closing
  9. Check the hold of the wires in the terminals by lightly pulling on them
  10. Connect the shielding to the internal ground terminal, connect the external ground terminal to potential equalisation
  11. Tighten the compression nut of the cable entry gland. The seal ring must completely encircle the cable
  12. Screw the housing lid back on
- The electrical connection is finished.

### 5.3 Wiring plan - single chamber housing

#### Housing overview

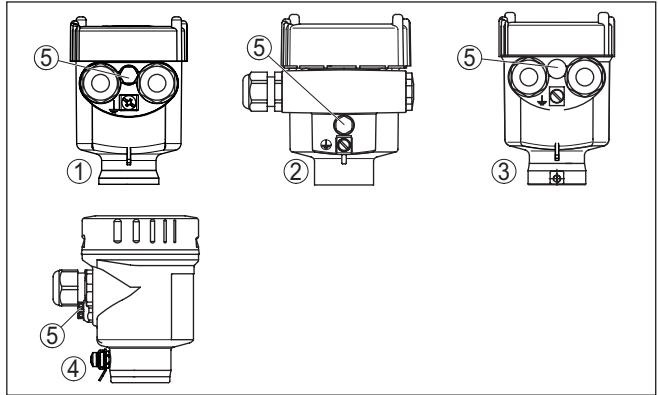


Fig. 8: Material versions, single chamber housing

- 1 Plastic
- 2 Aluminium
- 3 Stainless steel (precision casting)
- 4 Stainless steel (electro-polished)
- 5 Filter element for air pressure compensation of all material versions. Blind plug with version IP66/IP68 (1 bar) for Aluminium and stainless steel

#### Electronics and connection compartment

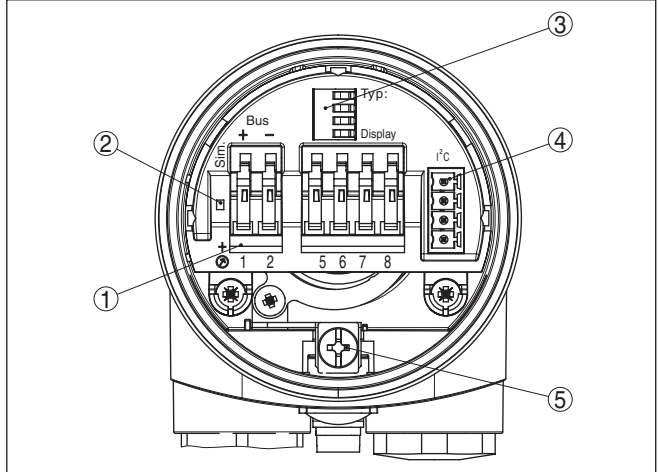


Fig. 9: Electronics and connection compartment - single chamber housing

- 1 Spring-loaded terminals for Foundation Fieldbus connection
- 2 Simulation switch ("on" = simulation mode)
- 3 Spring contacts for display and adjustment module
- 4 Interface for the external display and adjustment unit
- 5 Ground terminal for connection of the cable screening

## Wiring plan

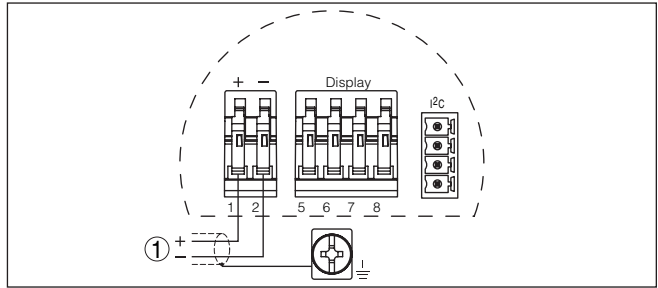


Fig. 10: Wiring plan - single chamber housing

1 Voltage supply, signal output

## 5.4 Wiring plan - double chamber housing

## Housing overview

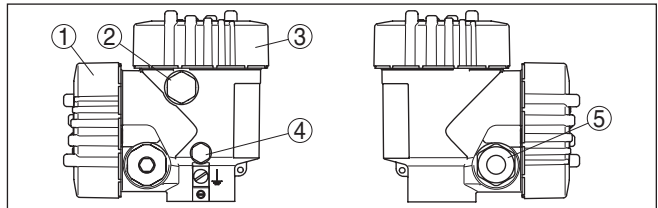


Fig. 11: Double chamber housing

- 1 Housing cover - connection compartment
- 2 Blind plug or M12 x 1 connection plug VEGADIS 81 (optional)
- 3 Housing cover - electronics compartment
- 4 Filter element for air pressure compensation
- 5 Cable gland

## Electronics compartment

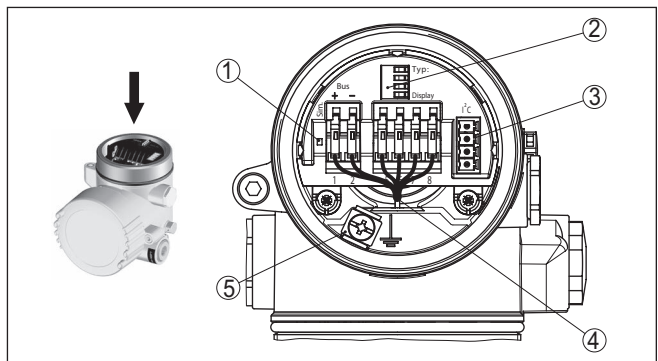


Fig. 12: Electronics compartment - double chamber housing

- 1 Simulation switch ("on" = simulation mode)
- 2 Spring contacts for display and adjustment module
- 3 Interface for service
- 4 Internal connection cable to the connection compartment
- 5 Ground terminal for connection of the cable screening

Connection compartment

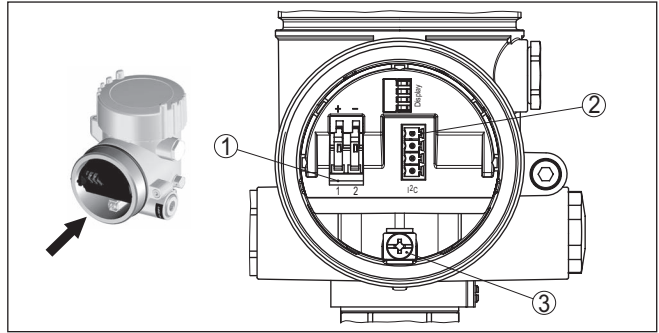


Fig. 13: Connection compartment - double chamber housing

- 1 Spring-loaded terminals for voltage supply
- 2 Plug connector for service (I<sup>2</sup>C interface)
- 3 Ground terminal for connection of the cable screening

Wiring plan

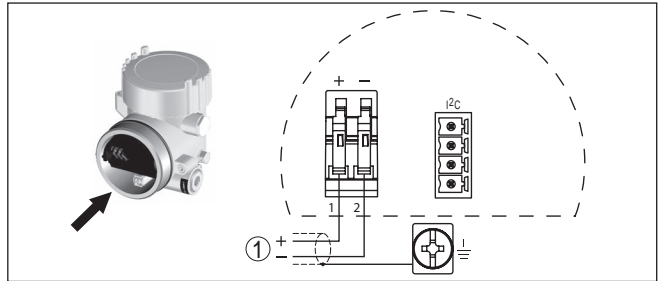


Fig. 14: Wiring plan - double chamber housing

- 1 Voltage supply, signal output

5.5 Wiring plan - version IP66/IP68 (1 bar)

Wire assignment, connection cable

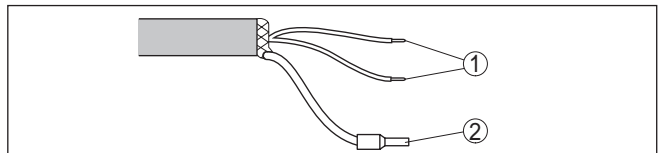


Fig. 15: Wire assignment, connection cable

- 1 Brown (+) and blue (-) to power supply or to the processing system
- 2 Shielding

## 6 Set up with the display and adjustment module PLICSCOM

### 6.1 Short description

#### Function/Configuration

The display and adjustment module is used for measured value display, adjustment and diagnosis. It can be mounted in the following housing versions and instruments:

- All sensors of the plics® instrument family, in the single as well as in the double chamber housing (optionally in the electronics or connection compartment)
- External display and adjustment unit VEGADIS 61

### 6.2 Insert display and adjustment module

#### Mount/dismount display and adjustment module

The display and adjustment module can be inserted into the sensor and removed again at any time. It is not necessary to interrupt the voltage supply.

Proceed as follows:

1. Unscrew the housing lid
2. Place the display and adjustment module in the desired position on the electronics (four positions in 90° offset can be selected) and turn to the right until it clicks into place.
3. Screw housing lid with inspection window tightly back on

Disassembly is carried out in reverse order.

The display and adjustment module is powered by the sensor, an additional connection is not necessary.



Fig. 16: Insert display and adjustment module in the single chamber housing



**Note:**

If you intend to retrofit the instrument with a display and adjustment module for continuous measured value indication, a higher lid with an inspection glass is required.

**6.3 Adjustment system**

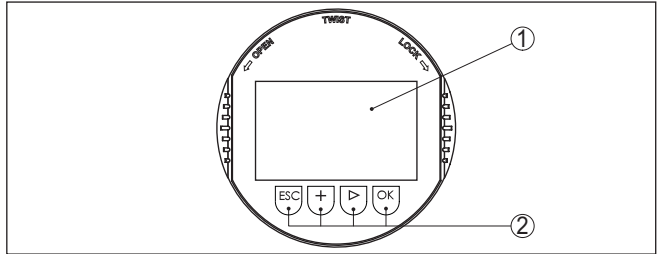


Fig. 17: Display and adjustment elements

- 1 LC display
- 2 Indication of the menu item number
- 3 Adjustment keys

**Key functions**

- **[OK]** key:
  - Move to the menu overview
  - Confirm selected menu
  - Edit parameter
  - Save value
- **[>]** key to select:
  - Menu change
  - Select list entry
  - Select editing position
- **[+]** key:
  - Change value of the parameter
- **[ESC]** key:
  - Interrupt input
  - Jump to next higher menu

**Adjustment system**

The instrument is operated via the four keys of the display and adjustment module. The individual menu items are shown on the LC display. You can find the function of the individual keys in the previous illustration.

**Time functions**

When the **[+]** and **[>]** keys are pressed quickly, the edited value, or the cursor, changes one value or position at a time. If the key is pressed longer than 1 s, the value or position changes continuously.

When the **[OK]** and **[ESC]** keys are pressed simultaneously for more than 5 s, the display returns to the main menu. The menu language is then switched over to "English".

Approx. 60 minutes after the last pressing of a key, an automatic reset to measured value indication is triggered. Any values not confirmed with **[OK]** will not be saved.

## 6.4 Setup steps

### Switch-on phase

After VEGACAL 67 is connected to voltage supply or after voltage recurrence, the instrument carries out a self-check for approx. 30 seconds. The following steps are carried out:

- Internal check of the electronics
- Indication of the instrument type, the firmware as well as the sensor TAGs (sensor designation)
- Status byte goes briefly to fault value

Then the current measured value will be displayed and the corresponding digital output signal will be output to the cable. <sup>1)</sup>

### Parameter adjustment

VEGACAL 67 measures the capacitance of the respective product. To display the actual level of the product, an allocation of the measured capacitance to the percentage height must be carried out. For this adjustment, the capacitance is entered with emptied and filled vessel.

If the vessel cannot be emptied or filled completely, you can carry out the adjustment also with two known levels - for example with 10 % and 90 %. The difference between the empty and full adjustment values should be as large as possible.

The actual level can then be calculated on the basis of these settings.

VEGACAL 67 must be installed. A change of level is necessary for this adjustment.

In the main menu item "*Basic adjustment*", the individual submenu items should be selected one after the other and provided with the correct parameter values.



#### Tip:

If the display and adjustment module remains on the probe as a display, we recommend saving the sensor data in the display and adjustment module.

Use the function "Copy sensor data".

Start your parameter adjustment with the following menu items of the basic adjustment:

### Carry out min. adjustment

To be on the safe side, note the adjustment values for full and empty. If an adjustment procedure fails, it is not necessary to again carry out a level change.

These values can be helpful if the electronics has to be exchanged.

	%	Value
Empty adjustment		
Full adjustment		

<sup>1)</sup> The values correspond to the actual measured level as well as to the settings already carried out, e.g. default setting.



Tab. 1: Adjustment protocol



**Tip:**

For min. adjustment the vessel should be as empty as possible, and for max. adjustment, as full as possible. If the vessel is already full, start with max. adjustment.

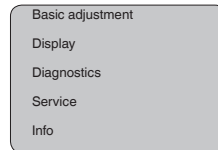


**Note:**

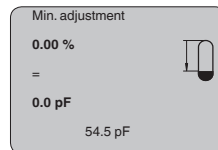
If possible, the vessel should be as empty as possible for min. adjustment.

Proceed as follows:

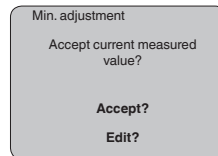
1. Move from the measured value display to the main menu by pushing **[OK]**.



2. Select the menu item "Basic adjustment" with **[->]** and confirm with **[OK]**. Now the menu item "Min. adjustment" is displayed.



3. Prepare the adjustment value for editing with **[OK]**. Move to the selection window with **[OK]**.



4. Accept the current measured value or move to the editing window with "Edit". To edit, set the cursor to the requested position with **[->]**. Set the requested % value with **[+]** and save with **[OK]**. The cursor jumps to the capacitance value.
5. Enter the current capacitance value in pF (displayed below) for the empty vessel corresponding to the percentage value.
6. Save the settings with **[OK]** and move to "Max. adjustment" with **[->]**.

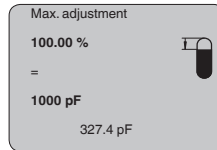
Fill the vessel to the highest possible level.



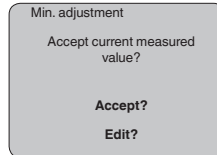
**Note:**

For max. adjustment, the vessel should be as full as possible. This will make the calibration more accurate.

Proceed as follows:



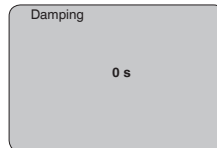
1. Prepare the adjustment value for editing with **[OK]**. Move to the selection window with **[OK]**.



2. Accept the current measured value or move to the editing window with "Edit". To edit, set the cursor to the requested position with **[->]**. Set the requested % value with **[+]** and save with **[OK]**. The cursor jumps to the capacitance value.
3. Enter the current capacitance value in pF (displayed below) for the full vessel corresponding to the percentage value.
4. Save the settings with **[OK]**.

### Basic adjustment - Damping

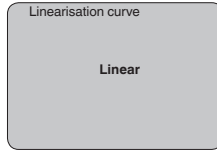
To suppress fluctuations in the measured value display, e. g. caused by an agitated medium surface, a damping can be set. This time can be between 0 and 999 seconds. Keep in mind that the reaction time of the entire measurement will then be longer and the sensor will react to measured value changes with a delay. In general, a period of a few seconds is sufficient to smooth the measured value display.



Enter the requested parameters via the appropriate keys, save your settings and jump to the next menu item with the **[->]** key.

### Basic adjustment - Linearization curve

A linearisation is necessary for all vessels in which the vessel volume does not increase linearly with the level - e.g. in a horizontal cylindrical or spherical tank - and the indication or output of the volume is required. Corresponding linearisation curves are preprogrammed for these vessels. They represent the correlation between the level percentage and vessel volume. By activating the appropriate curve, the volume percentage of the vessel is displayed correctly. If the volume should not be displayed in percent but e.g. in l or kg, a scaling can be also set in the menu item "Display".



Enter the requested parameters via the appropriate keys, save your settings and jump to the next menu item with the [→] key.

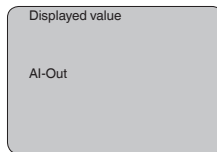
**Menu section, display**

**Display - Indicated value**

Radar, guided microwave and ultrasonic sensors deliver the following measured values:

- SV1 (Secondary Value 1): Percentage value after the adjustment
- SV2 (Secondary Value 2): Distance value before the adjustment
- PV (Primary Value): Linearised percentage value
- AI FB1 (Out)

In the menu item "Display" you can define which value should be indicated on the display.



**Display - Backlight**

A background lighting integrated by default can be adjusted via the adjustment menu. The function depends on the height of the supply voltage. See "Technical data/Voltage supply".

To maintain the function of the device, the lighting is temporarily switched off if the power supply is insufficient.

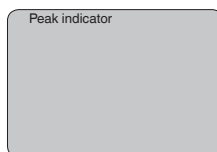


In the default setting, the lightning is switched off.

**Diagnosis - Peak indicator**

The respective min. and max. measured values are saved in the sensor. The values are displayed in the menu item "Peak indicator".

- Min. and max. distance in m(d)
- Min. and max. temperature



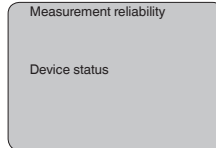
## Diagnostics - Device status

The instrument status is displayed in this menu item. If no failure is detected by the sensor, "OK" will be displayed. If a failure is detected, there will be a sensor-specific flashing fault signal, for example "E013". The failure is also displayed in clear text, for example "No measured value available".



### Information:

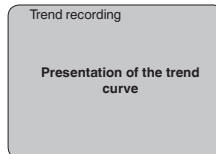
The fault message as well as the clear text indication are also carried out in the measured value display.



## Trend recording

Up to 3000 measured values are recorded (depending on the sensor) when starting a "Trend curve". Then the values can be displayed on a time axis. The oldest measured values are always deleted.

The measured values displayed are in the unit pF.



### Information:

The trend recording is not activated when being shipped. It must be started by the user via the menu item "Start trend curve".

## Service - Simulation

In this menu item you simulate a user-defined level or pressure value via the current output. This allows you to test the signal path, e.g. through connected indicating instruments or the input card of the control system.

The following simulation variables are available:

- Percent
- Current
- Pressure (with pressure transmitters)
- Distance (with radar and guided radar (GWR))

With Profibus PA sensors, the selection of the simulated value is made via the "Channel" in the menu "Basic adjustments".

How to start the simulation:

1. Push **[OK]**
2. Select the requested simulation variable with **[>]** and confirm with **[OK]**.
3. Set the requested numerical value with **[+]** and **[>]**.
4. Push **[OK]**

The simulation is now running, with 4 ... 20 mA/HART a current is output and with Profibus PA or Foundation Fieldbus a digital value.

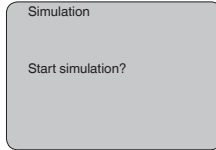
How to interrupt the simulation:

→ Push **[ESC]**



**Information:**

The simulation is automatically terminated 10 minutes after the last pressing of a key.



**Reset**

**Basic adjustment**

If the function " *Reset*" is carried out, the sensor resets all settings to default.

The following values will be reset:

Function	Reset value
Max. adjustment	3000 pF
Min. adjustment	0 pF
Damping ti	0 s
Linearisation	Linear
Sensor-TAG	Sensor
Display	AI-Out 1

**Special parameters**

All special parameters are reset to delivery status.

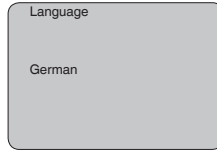
**Peak indicator**

The min. and max. values are reset to the actual value.

**Service - Language**

The sensor is already set to the ordered national language. In this menu item you can change the language. The following languages are available as of software version 3.50:

- Deutsch
- English
- Français
- Espanõl
- Pycckuu
- Italiano
- Netherlands
- Japanese
- Chinese



### Copy sensor data

With this function

- Load parameter adjustment data from the sensor into the display and adjustment module
- Write parameter adjustment data from the display and adjustment module into the sensor

The data are permanently saved in an EEPROM memory in the display and adjustment module and remain there even in case of power failure. From there, they can be written into one or several sensors or kept as backup for a possible sensor exchange.

The type and the volume of the copied data depend on the respective sensor.

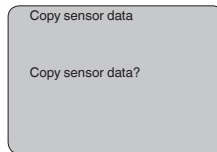


#### Information:

Before data are written into the sensor, a check is carried out to determine whether the data fit the sensor. If the data do not fit, a fault signal is triggered or the function is blocked. When writing data into the sensor, you will see which instrument type the data originate from and which TAG number this sensor had.

The following items are checked:

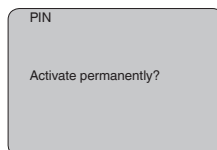
- Software version
- WHG approval
- SIL activated
- Measuring principle
- Signal output



### Service - PIN

In this menu item, the PIN is activated/deactivated permanently.

Entering a 4-digit PIN protects the sensor data against unauthorized access and unintentional modifications. If the PIN is activated permanently, it can be deactivated temporarily (i.e. for approx. 60 min.) in any menu item. The instrument is delivered with the PIN set to 0000.



Only the following functions are permitted with activated PIN:

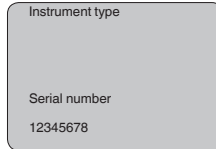
- Select menu items and show data
- Read data from the sensor into the display and adjustment module

**Menu section, info**

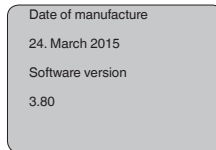
**Info**

In this menu item the most important sensor information can be displayed:

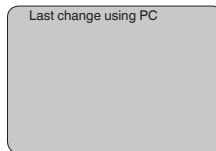
- Instrument type
- Serial number: 8-digit number, e.g. 12345678



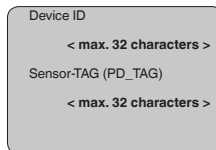
- Date of manufacture: Date of the factory calibration
- Software version: Edition of the sensor software



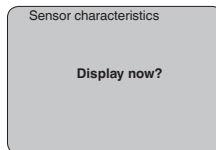
- Date of last change using PC: Date of the last change of sensor parameters via PC



- Device-ID
- Sensor-TAG



- Sensor details, e.g. approval, process fitting, seal, measuring cell, measuring range, electronics, housing, cable entry, plug, cable length etc.

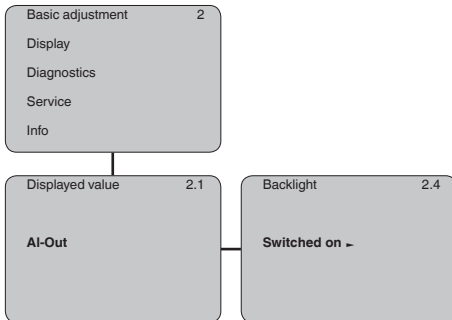


## 6.5 Menu schematic

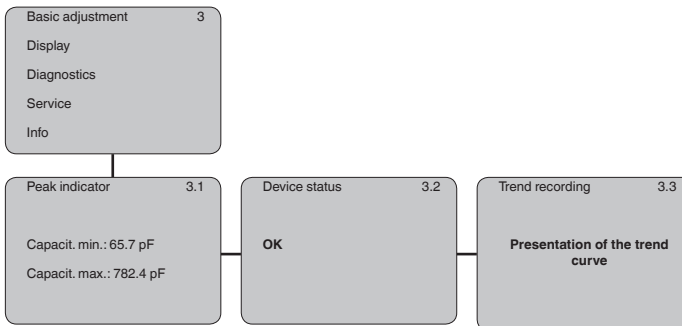
### Basic adjustment



### Display

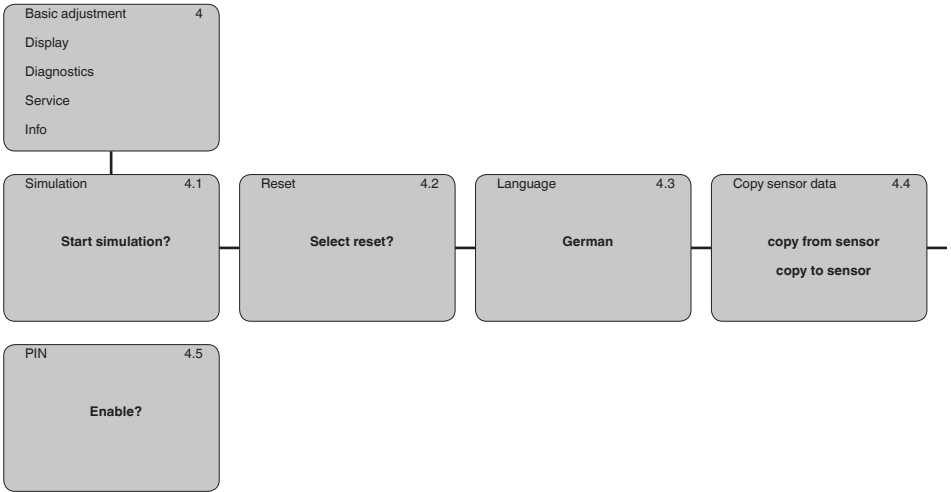


### Diagnostics





**Service**



**Info**



**6.6 Saving the parameterisation data**

We recommended writing down the adjustment data, e.g. in this operating instructions manual, and archiving them afterwards. They are thus available for multiple use or service purposes.

**On paper**

**In the display and adjustment module**

If the instrument is equipped with a display and adjustment module, the parameter adjustment data can be saved in it. The data remain

permanently stored there even if the sensor supply fails. The procedure is described in menu item "*Copy sensor data*".

## 7 Set up with PACTware and other adjustment programs

### 7.1 Connect the PC

**VEGACONNECT directly on the sensor**

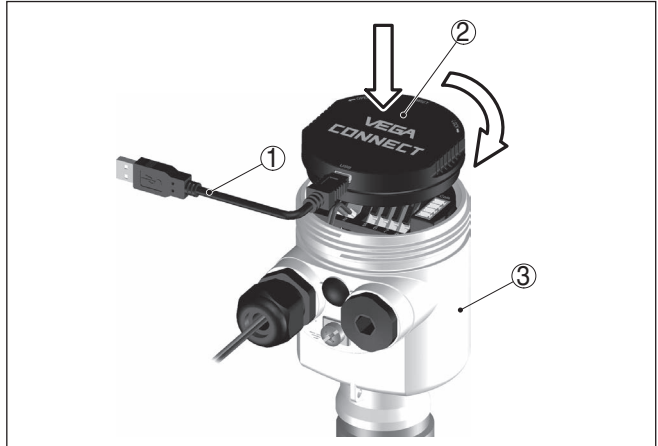


Fig. 18: Connection of the PC directly to the sensor via the interface adapter VEGACONNECT

- 1 USB cable to the PC
- 2 Interface adapter VEGACONNECT
- 3 Sensor

**VEGACONNECT externally**

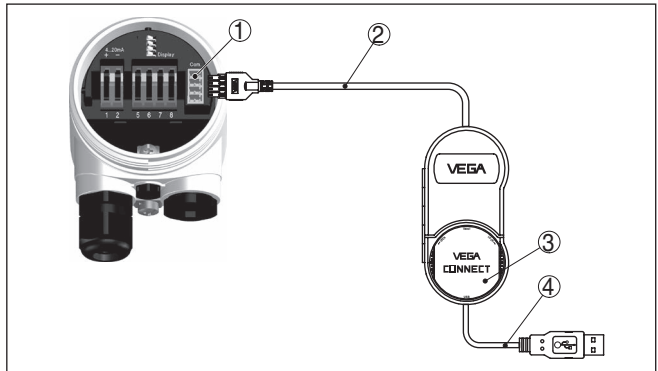


Fig. 19: Connection via interface adapter VEGACONNECT external

- 1 I<sup>2</sup>C bus (com.) interface on the sensor
- 2 I<sup>2</sup>C connection cable of VEGACONNECT
- 3 Interface adapter VEGACONNECT
- 4 USB cable to the PC

Necessary components:

- VEGACAL 67

- PC with PACTware and suitable VEGA DTM
- VEGACONNECT
- Power supply unit or processing system

## 7.2 Parameter adjustment with PACTware

### Prerequisites

For parameter adjustment of the instrument via a Windows PC, the configuration software PACTware and a suitable instrument driver (DTM) according to FDT standard are required. The latest PACTware version as well as all available DTMs are compiled in a DTM Collection. The DTMs can also be integrated into other frame applications according to FDT standard.



#### Note:

To ensure that all instrument functions are supported, you should always use the latest DTM Collection. Furthermore, not all described functions are included in older firmware versions. You can download the latest instrument software from our homepage. A description of the update procedure is also available in the Internet.

Further setup steps are described in the operating instructions manual "DTM Collection/PACTware" attached to each DTM Collection and which can also be downloaded from the Internet. Detailed descriptions are available in the online help of PACTware and the DTMs.

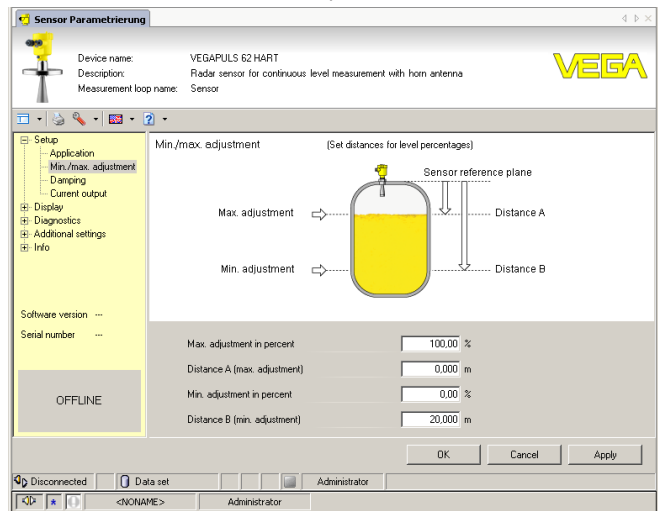


Fig. 20: Example of a DTM view

### Standard/Full version

All device DTMs are available as a free-of-charge standard version and as a full version that must be purchased. In the standard version, all functions for complete setup are already included. An assistant for simple project configuration simplifies the adjustment considerably. Saving/printing the project as well as import/export functions are also part of the standard version.

In the full version there is also an extended print function for complete project documentation as well as a save function for measured value and echo curves. In addition, there is a tank calculation program as well as a multiviewer for display and analysis of the saved measured value and echo curves.

The standard version is available as a download under [www.vega.com/downloads](http://www.vega.com/downloads). The full version is available on CD from the agency serving you.

### **7.3 Parameter adjustment with AMS™ and PDM**

For VEGA sensors, instrument descriptions for the adjustment programs AMS™ and PDM are available as DD or EDD. The instrument descriptions are already implemented in the current versions of AMS™ and PDM.

For older versions of AMS™ and PDM, a free-of-charge download is available via Internet. Move to [www.vega.com](http://www.vega.com).

### **7.4 Saving the parameterisation data**

It is recommended to document or save the parameter adjustment data. That way they are available for multiple use or service purposes.

The VEGA DTM Collection and PACTware in the licensed, professional version provide suitable tools for systematic project documentation and storage.

## 8 Set up with smartphone/tablet/PC/notebook via Bluetooth

### 8.1 Preparations

Make sure that the Bluetooth function of the display and adjustment module is activated. For this, the switch on the bottom side must be set to "On".

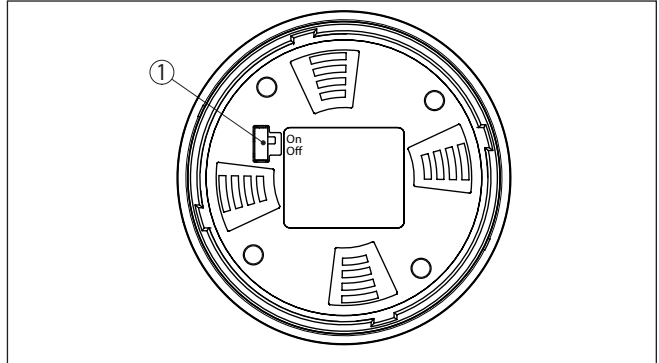


Fig. 21: Activate Bluetooth

1 Bluetooth switch

On Bluetooth active

Off Bluetooth not active

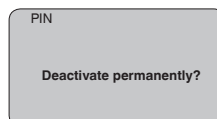
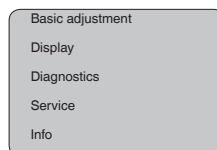
### Change sensor PIN

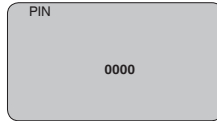
The security concept of Bluetooth operation absolutely requires that the default setting of the sensor PIN be changed. This prevents unauthorized access to the sensor.

The default setting of the sensor PIN is "0000". First of all you have to change the sensor PIN in the adjustment menu of the respective sensor, e.g. to "1111".

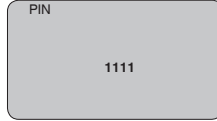


Use "OK" to switch to the input menu.

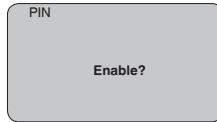




Change the PIN, e.g. to "1111".



This permanently deactivates the PIN.  
 The display immediately changes to PIN activation.  
 Press "ESC" to cancel the activation of the PIN.  
 With "OK" you can enter and activate a PIN.



After the sensor PIN has been changed, sensor adjustment can be enabled again. For access (authentication) with Bluetooth, the modified PIN is still effective.



**Information:**

Bluetooth communication functions only if the actual sensor PIN differs from the default setting "0000".

## 8.2 Connecting

### Preparations

#### Smartphone/Tablet

Start the adjustment app and select the function "Setup". The smartphone/tablet searches automatically for Bluetooth-capable instruments in the area.

#### PC/Notebook

Start PACTware and the VEGA project assistant. Select the device search via Bluetooth and start the search function. The device automatically searches for Bluetooth-capable devices in the vicinity.

**Connecting**

The message " *Searching ...*" is displayed.

All found instruments will be listed in the adjustment window. The search is continued automatically.

Select the requested instrument in the device list.

The message " *Connecting ...*" is displayed.

**Authenticate**

For the first connection, the operating device and the sensor must authenticate each other. After successful authentication, the next connection functions without authentication.

For authentication, enter in the next menu window the 4-digit sensor PIN.

**8.3 Sensor parameter adjustment**

The sensor parameterization is carried out via the adjustment app on the smartphone/tablet or the DTM on the PC/notebook.

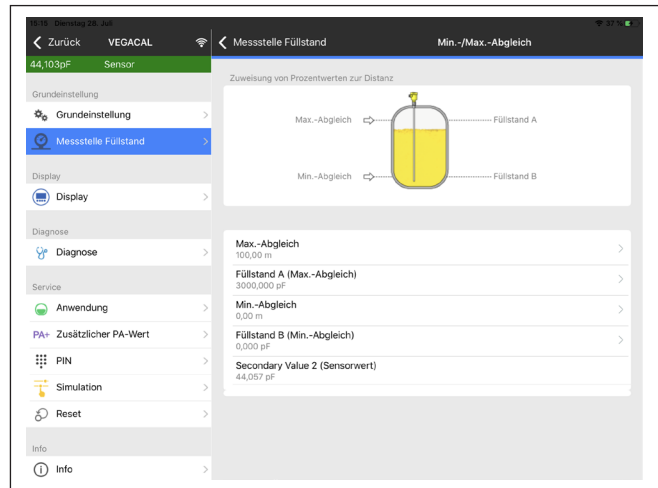
**App view**

Fig. 22: Example of an app view - Setup sensor adjustment



## 9 Diagnostics and servicing

### 9.1 Maintenance

**Maintenance**

If the device is used properly, no special maintenance is required in normal operation.

**Cleaning**

The cleaning helps that the type label and markings on the instrument are visible.

Take note of the following:

- Use only cleaning agents which do not corrode the housings, type label and seals
- Use only cleaning methods corresponding to the housing protection rating

### 9.2 Rectify faults

**Reaction when malfunction occurs**

The operator of the system is responsible for taking suitable measures to rectify faults.

**Causes of malfunction**

The device offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

**Fault rectification**

The first measures to be taken are to check the output signals as well as to evaluate the error messages via the display and adjustment module. The procedure is described below. Further comprehensive diagnostics can be carried out on a PC with the software PACTware and the suitable DTM. In many cases, the causes can be determined and the faults rectified this way.

**Reaction after fault rectification**

Depending on the reason for the fault and the measures taken, the steps described in chapter " *Setup*" must be carried out again or must be checked for plausibility and completeness.

**24 hour service hotline**

Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. **+49 1805 858550**.

The hotline is also available outside normal working hours, seven days a week around the clock.

Since we offer this service worldwide, the support is provided in English. The service itself is free of charge, the only costs involved are the normal call charges.

**Checking Foundation Fieldbus**

The following table describes possible errors and helps to remove them:

Error	Cause	Rectification
When an additional instrument is connected, the H1 segment fails.	Max. supply current of the segment coupler exceeded	Measure the current consumption, reduce size of segment
Measured value on the display and adjustment module does not correspond to the value in the PLC	The menu item " <i>Display - Display value</i> " is not set to " <i>AI-Out</i> "	Check values and correct, if necessary
Instrument does not appear during connection setup	Profibus DP cable pole-reversed	Check cable and correct, if necessary
	Incorrect termination	Check termination at the beginning and end points of the bus and terminate, if necessary, according to the specification
	Instrument not connected to the segment	Check and correct, if necessary



In Ex applications, the regulations for the wiring of intrinsically safe circuits must be observed.

### Error messages via the display and adjustment module

Error	Cause	Rectification
E013	no measured value available	<ul style="list-style-type: none"> <li>● Short-circuit due to bridging by conductive buildup between process fitting and electrode</li> <li>● Remove buildup, if necessary, mount a protective tube</li> </ul>
	Shortcircuit in the probe, e.g. because of moisture in the housing	<ul style="list-style-type: none"> <li>● Remove the electronics module out of the probe and check the resistor between the two marked plug connections according to the figure in paragraph " <i>Check the resistance in the probe</i>".</li> <li>● There should be no contact between any of the connections (high resistance)</li> <li>● If there is still a connection, exchange the instrument or return it for repair</li> </ul>
E017	Adjustment span too small	Carry out a fresh adjustment and increase the distance between min. and max. adjustment
E036	no operable sensor software	Carry out a software update or send instrument for repair
E113	Communication conflict	Exchange the instrument or send it in for repair

## 9.3 Exchanging the electronics module

If the electronics module is defective, it can be replaced by the user.



In Ex applications, only instruments and electronics modules with appropriate Ex approval may be used.

If there is no electronics module available on site, the electronics module can be ordered through the agency serving you. The electronics modules are adapted to the respective sensor and differ in signal output or voltage supply.

The new electronics module must be loaded with the default settings of the sensor. These are the options:

- In the factory
- Or on site by the user

In both cases, the serial number of the sensor is needed. The serial numbers are stated on the type label of the instrument, on the inside of the housing as well as on the delivery note.

When loading on site, the order data must first be downloaded from the Internet (see operating instructions " *Electronics module* ").



**Information:**

All application-specific settings must be entered again. That's why you have to carry out a fresh setup after exchanging the electronics.

If you saved the parameter settings during the first setup of the sensor, you can transfer them to the replacement electronics module. A fresh setup is then not necessary.

**9.4 Shortening the electrode**

**Shortening the electrode**

The probe (cable) can be shortened by any length.

1. Loosen the two pins on the gravity weight (hexagon) and remove the pins.
2. Pull the cable out of the gravity weight.
3. To avoid splicing of the steel cable, tin the cable before shortening with a soldering iron and tighten the wire.
4. Shorten the cable with a cut-off wheel or metal saw at the lower end. Make sure the length is correct before shortening.

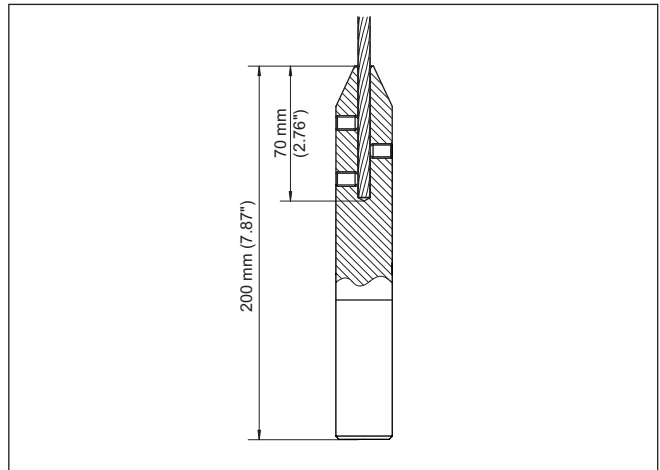


Fig. 23: Take the gravity weight into account and shorten the cable respectively

5. Shift the gravity weight again flush to the cable and fix it with the two pins.

6. Carry out an adjustment. See "*Setup procedure, carry out min. adjustment - carry out max. adjustment*".

## 9.5 How to proceed if a repair is necessary

You can find an instrument return form as well as detailed information about the procedure in the download area of our homepage. By doing this you help us carry out the repair quickly and without having to call back for needed information.

Proceed as follows in case of repair:

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging
- Ask the agency serving you to get the address for the return shipment. You can find the agency on our homepage.

## 10 Dismount

### 10.1 Dismounting steps

**Warning:**

Before dismantling, be aware of dangerous process conditions such as e.g. pressure in the vessel or pipeline, high temperatures, corrosive or toxic media etc.

Take note of chapters "*Mounting*" and "*Connecting to voltage supply*" and carry out the listed steps in reverse order.

### 10.2 Disposal



Pass the instrument on to a specialised recycling company and do not use the municipal collecting points.

Remove any batteries in advance, if they can be removed from the device, and dispose of them separately.

If personal data is stored on the old device to be disposed of, delete it before disposal.

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.

## 11 Supplement

### 11.1 Technical data

#### Note for approved instruments

The technical data in the respective safety instructions which are included in delivery are valid for approved instruments (e.g. with Ex approval). These data can differ from the data listed herein, for example regarding the process conditions or the voltage supply.

All approval documents can be downloaded from our homepage.

#### General data

Material 316L corresponds to 1.4404 or 1.4435

Process fitting G1½, 1½ NPT

Materials, wetted parts

- Process fitting - thread 316L
- Process fitting - flange 316L
- Process seal Klingersil C-4400 (instruments with threaded fitting)
- Insulation (partly insulated) Ceramic (KER 221 according to DIN 40685)
- Probe - rod, ceramic partly insulated 316L  
(ø 15 mm/0.591 in)
- Probe - cable, ceramic partly insulated 316 (1.4401)  
(ø 8 mm/0.315 in)<sup>2)</sup>
- Cable - Ceramic insulated cable probe 316 (1.4401)  
with crimping sleeve
- Gravity weight 316L

Materials, non-wetted parts

- Plastic housing Plastic PBT (Polyester)
- Aluminium die-cast housing Aluminium die-casting AlSi10Mg, powder-coated (Basis: Polyester)
- Stainless steel housing (precision casting) 316L
- Stainless steel housing (electropolished) 316L
- Seal between housing and housing lid Silicone
- Inspection window in housing cover (optional) Plastic housing: Polycarbonate (UL746-C listed)  
Metal housing: Glass<sup>3)</sup>
- Ground terminal 316L
- Cable gland PA, stainless steel, brass
- Sealing, cable gland NBR
- Blind plug, cable gland PA

Process fittings

- Pipe thread, cylindrical (DIN 3852-A) G1½

<sup>2)</sup> Cable connected electrically conductive with the gravity weight.

<sup>3)</sup> Aluminium, stainless steel (precision casting) and Ex d housing

- Pipe thread, conical (ASME B1.20.1) 1½ NPT
- Flanges DIN from DN 40, ASME from 1½"

**Weight**

- Instrument weight (depending on process fitting) 0.8 ... 4 kg (0.18 ... 8.82 lbs)
- Gravity weight 1800 g (64 oz)
- Rod weight: ø 15 mm (0.591 in) 1400 g/m (15 oz/ft)
- Cable weight: ø 8 mm (0.315 in) 400 g/m (4.4 oz/ft)
- Cable weight - Ceramic insulated cable probe with crimping sleeve 180 g/m (4.4 oz/ft)

**Sensor length (L)**

- Rod (ø 15 mm/0.591 in) 0.275 ... 6 m (0.902 ... 19.69 ft)
- Cable (ø 8 mm/0.315 in) 0.53 ... 40 m (1.74 ... 131.23 ft)
- Cable - Ceramic insulated cable probe with crimping sleeve 0.53 ... 40 m (1.74 ... 131.23 ft)

**Supporting tube length L1**

0.2 ... 5.6 m (0.656 ... 18.37 ft)

**Max. lateral load**

10 Nm (7.4 lbf ft)

**Max. tensile load (cable)**

- Ceramic partly insulated: ø 8 mm (0.315 in) 10 KN (2248 lbf)
- Cable - Ceramic insulated cable probe with crimping sleeve 10 KN (2248 lbf)

**Max. torque (process fitting - thread)**

- Cable weight: ø 8 mm (0.315 in) 80 Nm (58 lbf ft)
- Cable - Ceramic insulated cable probe with crimping sleeve 80 Nm (58 lbf ft)

**Torque for NPT cable glands and Conduit tubes**

- Plastic housing max. 10 Nm (7.376 lbf ft)
- Aluminium/Stainless steel housing max. 50 Nm (36.88 lbf ft)

---

**Output variable**

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**Output**

- Signal digital output signal, Foundation Fieldbus protocol
- Physical layer according to IEC 61158-2

**Channel Numbers**

- Channel 1 Primary value
- Channel 2 Secondary value 1
- Channel 3 Secondary value 2

**Transmission rate**

31.25 Kbit/s

**Current value**

10 mA, ±0.5 mA

**Damping (63 % of the input variable)**

0 ... 999 s (adjustable)

**Input variable**

Measured variable	level of non-conductive liquids and solids
Measuring principle	phase-selective admittance processing (PSA)
Measuring range	0 ... 3000 pF
Measuring frequency	270 kHz

**Measurement accuracy (according to DIN EN 60770-1)**

Reference conditions according to DIN EN 61298-1

- Temperature	+18 ... +30 °C (+64 ... +86 °F)
- Relative humidity	45 ... 75 %
- Air pressure	+860 ... +1060 mbar/+86 ... +106 kPa (+12.5 ... +15.4 psig)

Temperature error

- < 120 pF	< 1 pF
- > 120 pF	1 % of the current measured value
Linearity error	< 0.25 % of the complete measuring range

**Ambient conditions**

Ambient, storage and transport temperature -40 ... +80 °C (-40 ... +176 °F)

**Process conditions**

For the process conditions, please also note the specifications on the type label. The lowest value always applies.

Process pressure -1 ... 16 bar/-100 ... 1600 kPa (-14.5 ... 232 psig)

Process pressure

- Standard version	-1 ... 16 bar/-100 ... 1600 kPa (-14.5 ... 232 psig)
- Ceramic insulated cable probe with crimping sleeve / -50 ... +350 °C	-1 ... 10 bar/-100 ... 1000 kPa (-14.5 ... 145 psig)

Process temperature (thread or flange temperature)

- Standard	-50 ... +300 °C (-58 ... +572 °F)
- Ceramic insulated cable probe with crimping sleeve / -50 ... +350 °C	-50 ... +350 °C (-58 ... +662 °F)
- with external housing	-50 ... +400 °C (-58 ... +752 °F)

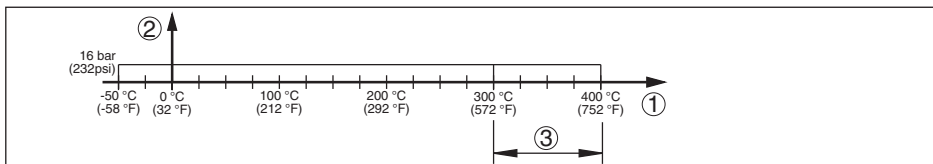


Fig. 24: Process temperature - Process pressure

- 1 Process temperature
- 2 Process pressure
- 3 Temperature range with external housing



Dielectric constant  $\geq 1.5$

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### Electromechanical data - version IP66/IP67 and IP66/IP68 (0.2 bar)

---

#### Options of the cable entry

- Cable entry M20 x 1.5; ½ NPT
- Cable gland M20 x 1.5; ½ NPT
- Blind plug M20 x 1.5; ½ NPT
- Closing cap ½ NPT

#### Wire cross-section (spring-loaded terminals)

- Massive wire, stranded wire 0.2 ... 2.5 mm<sup>2</sup> (AWG 24 ... 14)
- Stranded wire with end sleeve 0.2 ... 1.5 mm<sup>2</sup> (AWG 24 ... 16)

---

### Electromechanical data - version IP66/IP68 (1 bar)

---

#### Options of the cable entry

- Cable gland with integrated connection cable M20 x 1.5 (cable:  $\varnothing$  5 ... 9 mm)
- Cable entry ½ NPT
- Blind plug M20 x 1.5; ½ NPT

#### Connection cable

- Wire cross-section 0.5 mm<sup>2</sup> (AWG 20)
- Wire resistance  $< 0.036 \Omega/\text{m}$
- Tensile strength  $< 1200 \text{ N}$  (270 lbf)
- Standard length 5 m (16.4 ft)
- Max. length 180 m (590.6 ft)
- Min. bending radius 25 mm (0.984 in) with 25 °C (77 °F)
- Diameter approx. 8 mm (0.315 in)
- Colour - Non-Ex version Black
- Colour - Ex-version Blue

---

### Display and adjustment module

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- Voltage supply and data transmission through the sensor
- Indication LC display in dot matrix
- Adjustment elements 4 keys
- Protection rating
  - unassembled IP20
  - Mounted into the sensor without cover IP40
- Ambient temperature - Display and adjustment module -20 ... +70 °C (-4 ... +158 °F)
- Material
  - Housing ABS
  - Inspection window Polyester foil

**Voltage supply**

Operating voltage	9 ... 32 V DC
Operating voltage $U_B$ with lighting switched on	12 ... 32 V DC
Power supply by/max. number of sensors	32

**Potential connections and electrical separating measures in the instrument**

Electronics	Non-floating
Galvanic separation	
– between electronics and metallic parts of the device	Reference voltage 500 V AC
Conductive connection	Between ground terminal and metallic process fitting

**Electrical protective measures**

Protection rating

Housing material	Version	IP-protection class	NEMA protection
Plastic	Single chamber	IP66/IP67	Type 4X
	Double chamber	IP66/IP67	Type 4X
Aluminium	Single chamber	IP66/IP68 (0.2 bar) IP68 (1 bar)	Type 6P Type 6P
	Double chamber	IP66/IP67 IP66/IP68 (0.2 bar) IP68 (1 bar)	Type 4X Type 6P Type 6P
Stainless steel (electro-polished)	Single chamber	IP66/IP68 (0.2 bar)	Type 6P
Stainless steel (precision casting)	Single chamber	IP66/IP68 (0.2 bar) IP68 (1 bar)	Type 6P Type 6P
	Double chamber	IP66/IP67 IP66/IP68 (0.2 bar) IP68 (1 bar)	Type 4X Type 6P Type 6P

Connection of the feeding power supply unit Networks of overvoltage category III

Altitude above sea level

- by default up to 2000 m (6562 ft)
- with connected overvoltage protection up to 5000 m (16404 ft)

Pollution degree <sup>4)</sup> 4

Protection class II (IEC 61010-1)

**11.2 Device communication Foundation Fieldbus**

In the following, the necessary device-specific details are shown. You can find further information of Foundation Fieldbus on [www.fieldbus.com](http://www.fieldbus.com).

<sup>4)</sup> When used with fulfilled housing protection

### Block diagram, measured value processing

The following illustration shows the Transducer Block (TB) and Function block (FB) in simplified form.

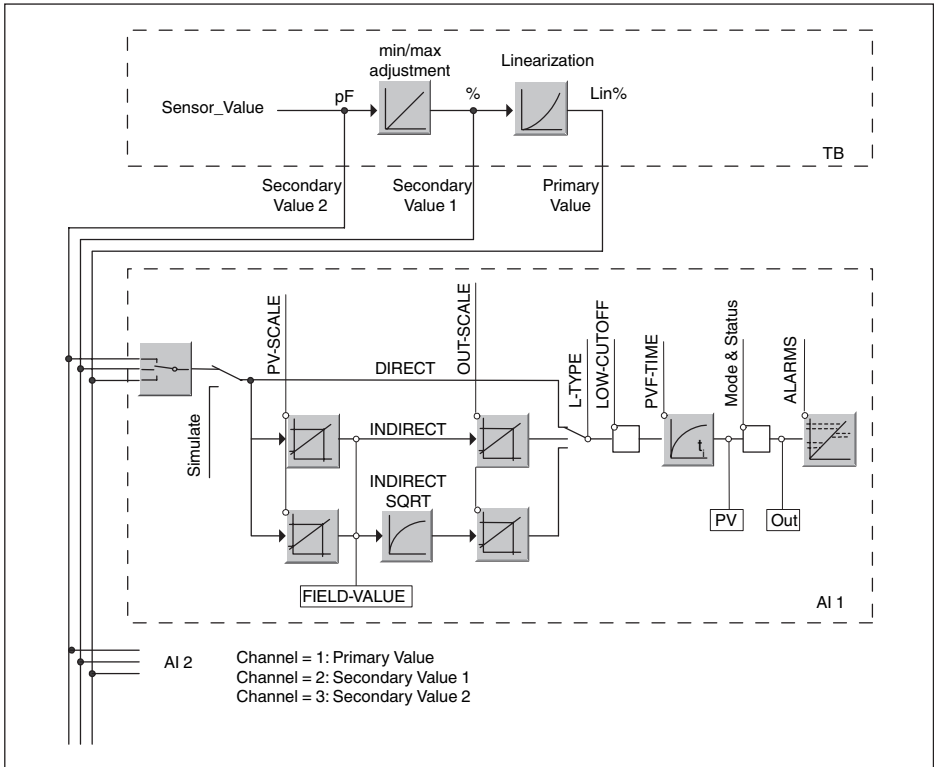


Fig. 25: VEGACAL 67 measured value processing

### Diagram, adjustment

The following illustration shows the function of the adjustment:

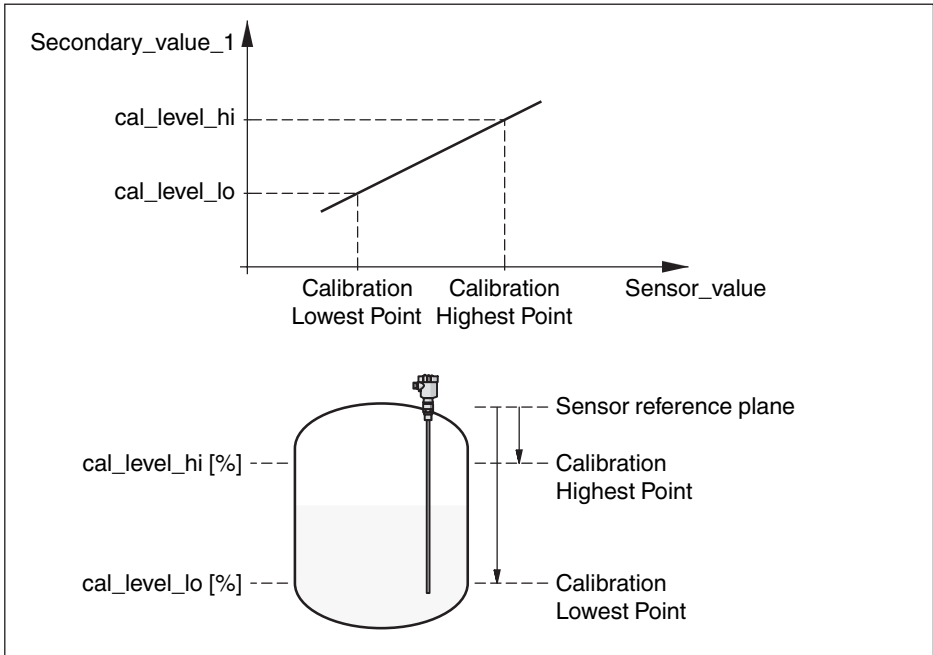


Fig. 26: Adjustment VEGACAL 67

### Parameter list

The following list contains the most important parameters and their meaning:

- primary\_value
  - This is the process value after adjustment and Linearization with the status of the transducer block
  - It is the input for the AIFB when CHANNEL = 1 is selected
  - The unit is defined in "primary\_value\_unit"
- primary\_value\_unit
  - Selected unit code for "primary\_value"
- secondary\_value\_1
  - This is the process value after adjustment with the status of the transducer block
  - It is the input for the AIFB when CHANNEL = 2 is selected
  - The unit is defined in "secondary\_value\_2\_unit"
- secondary\_value\_1\_unit
  - Selected unit code for "secondary\_value\_1"
- secondary\_value\_2
  - This is the distance value (sensor\_value) with the status of the transducer block
  - It is the input for the AIFB when CHANNEL = 3 is selected
  - The unit is defined in "secondary\_value\_2"
- secondary\_value\_2\_unit
  - Selected unit code for "secondary\_value\_2"
- sensor\_value
  - This is the distance value of the sensor
  - The unit is defined in "sensor\_range.Units Index"

- sensor\_range
  - "sensor\_range.Units Index" is the unit for "sensor\_value", "max/min\_peak\_sensor\_value", "Calibration Highest/Lowest Point" and "empty\_vessel\_ocrr\_dist"
- simulate\_primary\_value
- simulate\_secondary\_value\_1
- simulate\_secondary\_value\_2
- Linearization Type
  - Linearization Type, the selectable types are: Linear, User def; Cylindric lying container, Spherical container
- tab\_op\_code
- tab\_index
- tab\_max\_number
- tag\_min\_number
- tab\_actual\_number
- tab\_status
- tab\_x\_y\_value
- display\_source\_selector
  - Selects the type of value, which is displayed on the indicating and adjustment module
- max\_peak\_sensor\_value
  - Holds the maximum "sensor\_value". The unit is defined in "sensor\_range.Units Index"
- min\_peak\_sensor\_value
  - Holds the minimum "sensor\_value". The unit is defined in "sensor\_range.Units Index"
- Calibration Highest Point
  - Min./Max. adjustment: this is the upper calibrated point of the sensor\_value. It refers to "cal\_level\_hi".
  - The unit is defined in "sensor\_range.Units Index"
- Calibration Lowest Point
  - Min./Max. adjustment: this is the lower calibrated point of the sensor\_value. It refers to "cal\_level\_lo".
  - The unit is defined in "sensor\_range.Units Index"
- cal\_level\_hi
  - Min./Max. adjustment: this is the value of level at "Calibration Highest Point". The unit is defined in "level\_unit".
  - When writing "cal\_level\_hi" and "cal\_type" = 1, the "Calibration Highest Point" is automatically set to "sensor\_value"
- cal\_level\_lo
  - Min./Max. adjustment: this is the value of level at "Calibration Lowest Point". The unit is defined in "level\_unit"
  - When writing "cal\_level\_lo" and "cal\_type" = 1, the "Calibration Lowest Point" is automatically set to "sensor\_value"
- cal\_type
  - Min./Max. adjustment: this parameter defines the type of calibration:
  - Dry: no influence of "sensor\_value" on level calibration
  - Online: current "sensor\_value" determines "Calibration Highest/Lowest Point"
- level
- level\_unit
- level\_offset
- sensor\_offset
- phase\_angle\_select
  - set up to suit the process conditions
- epsilon\_r
  - set up to suit the process conditions
- product\_type

- set up to suit the process conditions
- electrode\_type
- set up to suit the process conditions

### 11.3 Dimensions

The following dimensional drawings represent only an extract of all possible versions. Detailed dimensional drawings can be downloaded at [www.vega.com/downloads](http://www.vega.com/downloads) under "Drawings".

#### Plastic housing

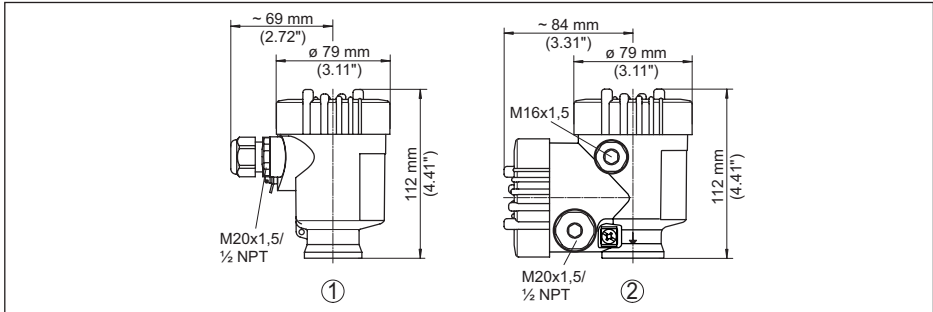


Fig. 27: Housing versions in protection IP66/IP67 (with integrated display and adjustment module the housing is 9 mm/0.35 in higher)

- 1 Plastic single chamber
- 2 Plastic double chamber

#### Aluminium housing with protection rating IP66/IP68 (1 bar)

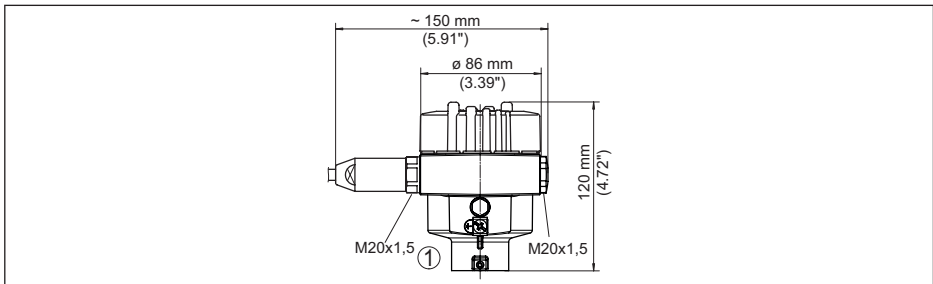


Fig. 28: Housing version with protection rating IP66/IP68 (1 bar), (with integrated display and adjustment module the housing is 18 mm/0.71 in higher)

- 1 Aluminium - single chamber

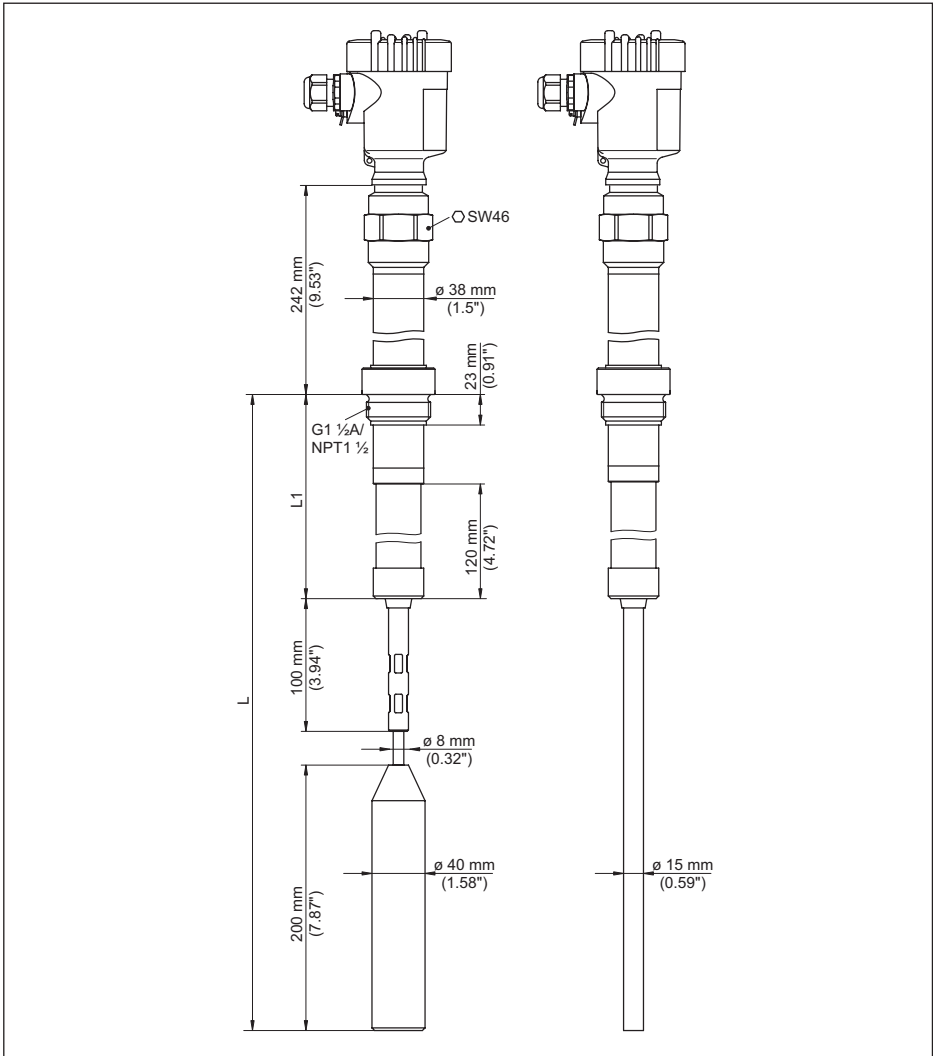


Fig. 29: VEGACAL 67, threaded version G1½ A (ISO 228 T1) and 1½ NPT, -50 ... +300 °C (-58 ... +572 °F)

Version -50 ... +400 °C (-58 ... +752 °F) only with external housing.

See supplementary instructions manual "External housing - VEGACAP, VEGACAL"

L Sensor length, see chapter "Technical data"

L1 Supporting tube length, see chapter "Technical data"

## Ceramic insulated cable probe with crimping sleeve / -50 ... +350 °C

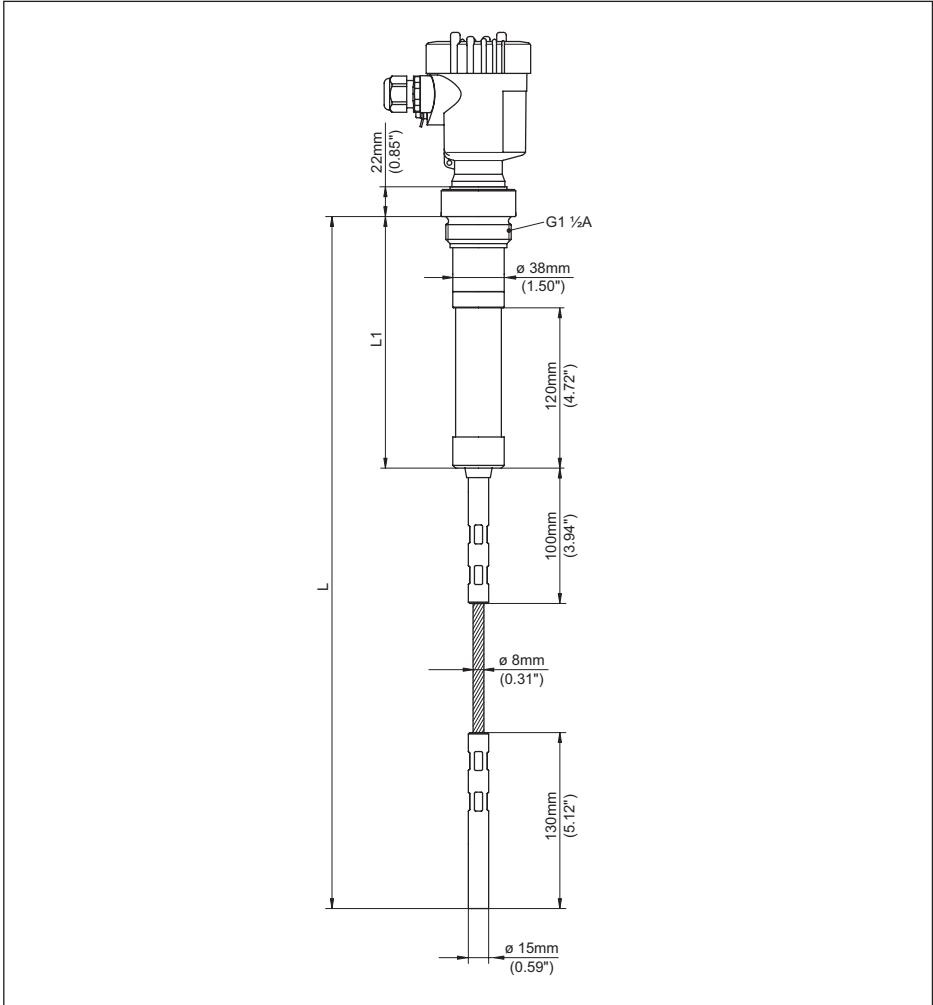


Fig. 30: VEGACAL 67, ceramic insulated cable probe with crimping sleeve / -50 ... +350 °C <sup>5)</sup>

L Sensor length, see chapter "Technical data"

L1 Supporting tube length, see chapter "Technical data"

<sup>5)</sup> Only in conjunction with Aluminium or stainless steel housing



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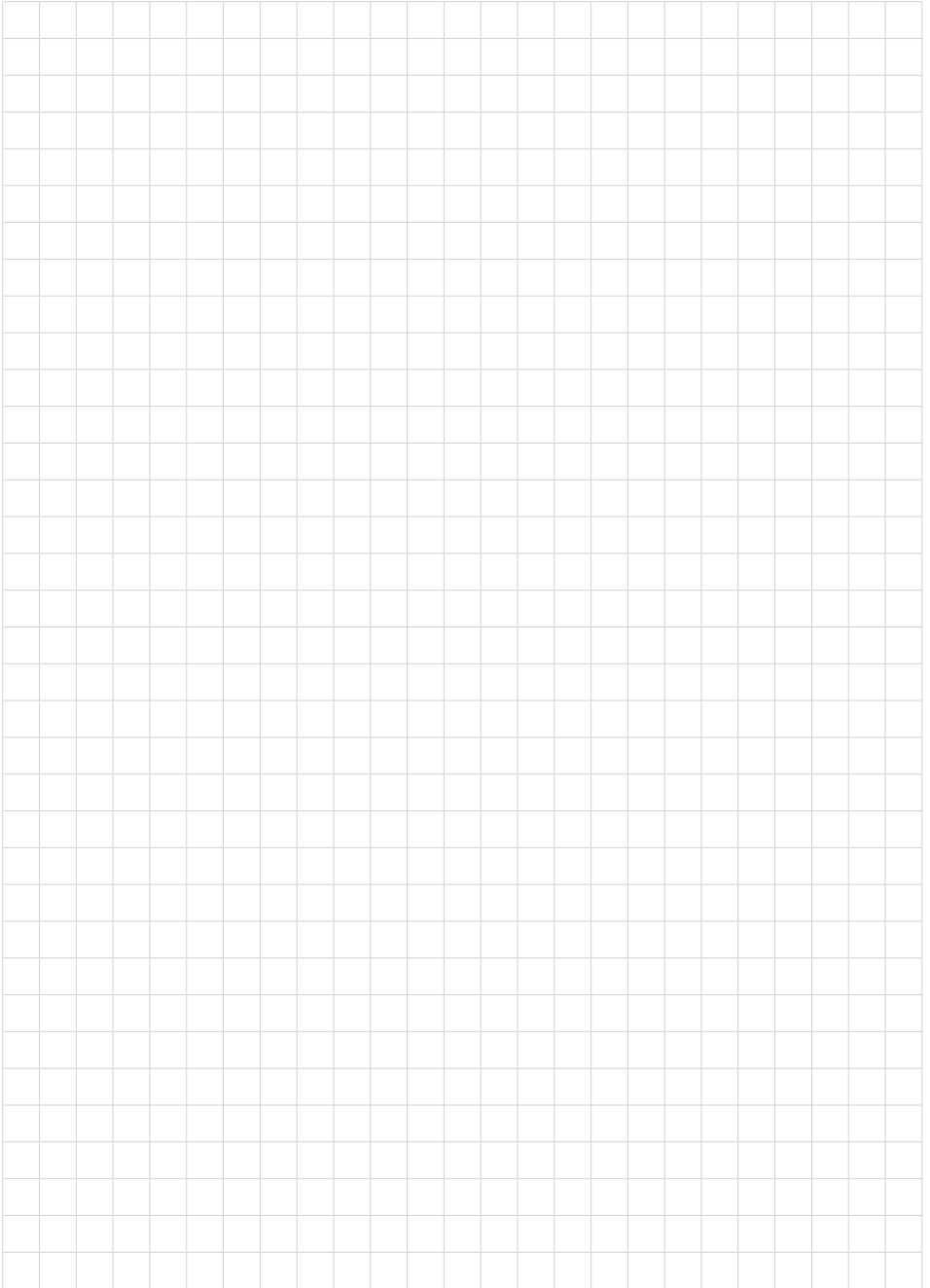
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## 11.5 Trademark

All the brands as well as trade and company names used are property of their lawful proprietor/originator.

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.



Printing date:

# VEGA

All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.

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